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INTRODUCTION

Therapeutic proteins can undergo structural modifications during production storage, and stability testing. Such changes can affect safety and efficacy. Therefore, reliable determination and continuous monitoring of protein properties are essential. Since structural changes are reflected in molecular weight, measuring this property is one convenient way to monitor modifications. Methods including electrophoresis, chromatography, and ultracentrifugation have been used; however, measurements with those techniques have relative errors from 10-100%. This large error range is due to these methods being affected by properties other than molecular weight such as conformation, Stokes' radius, and hydrophobicity. Mass spectrometry is a technique whereby more exact molecular weight information can be obtained. However, the proteins are often dissolved in buffers containing non-volatile salts. These salts cause ion suppression and adduct formation in ESI-MS complicating molecular weight determination, as shown in Figure 1. Many techniques have been developed for removing salts from proteins. These methods include SEC centrifugal ultrafiltration and buffer exchange. These methods are limited to offline use and are often labor intensive. An alternative technique has been developed that can be used either off-line or on-line coupled directly to a mass spectrometer. The MassPREP™ On-Line Desalting Cartridge is a 2.1 x 10 mm device, packed with polymer sorbent. Its performance has been demonstrated using acidic (bovine serum albumin), basic (cytochrome c), and large globular (monoclonal IgG1) protein samples. The results of this study show no sample carryover and excellent lifetime for

repeated sample analysis under the conditions tested. This technique yields accurate direct measurement of molecular weight of biopharmaceutical proteins.

The MassPREP ™On-Line Desalting Cartridge has been applied to some real analytical problems in protein biopharmaceutical analysis. The oxidation of model proteins dissolved in saline is monitored in a forced degradation experiment as an example of the technique could be applied in a process development or a stability testing experiment.



Figure 1:Effect of Salt in ESI-MS of Protein

Figure 1: Desalting of a monoclonal IgG. Infusion of the sample in PBS gives no interpretable mass spectrum. After desalting, a useful spectrum is obtained

METHODS

Sample preparation:

Ribonuclease A and enolase were obtained from Sigma Chemical Co. St. Louis, Mo. All proteins were dissolved in phosphate buffered saline (PBS) at a concentration of $100 \text{ ng}/\mu\text{L}$. A therapeutic antibody was kindly provided by Pierre Fabre Medicaments - CIPFI. Samples were oxidized by exposure to hydrogen peroxide as described in the figure legends.

Single

| Instrumentation: |
|---------------------------|
| HPLC System: |
| Needle Wash Solution: |
| Number of Needle Washes: |
| Needle Wash Time: |
| Diverter Valve: |
| Mass Spectrometer: |
| lonization mode: |
| Spectral Processing: |
| |
| On-Line Desalting Method: |
| Eluent A: |
| Eluent B: |
| Flow |

Figure 2 Waters Micromass[®] ICT Premier ES + MaxEnt1™

Gradient elution:

Column:

H₂O with 0.1% Formic Acid Acetonitrile with 0.1% Formic Acid 0.4 mL/minLoad: 5% B - 2min Elute: 5-80 % B - 2min MassPREP[™] On-Line Desalting Cartridge 2.1 x 10 mm

Figure 2: Diverter valve for the on-line protein desalting method.



Figure 3: Elution of Proteins from MassPREP™ On-Line Desalting Cartridge



Figure 3: The elution of proteins from the desalting cartridge shows some variation in elution time for different proteins. Useful separations are not observed on this small cartridge, particularly when used in a fast desalting mode.

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Waters Alliance[®] Bioseparations Module 35:5:60 H₂O:IPA:ACN

15 sec needle exterior / 3 sec inject port

RESULTS

OXIDATION OF RIBONUCLEASE A

Ribonuclease A (13kDa) was dissolved in phosphate buffered saline at a concentration of 100ng/µL. It was incubated for 16 hours at 37°C, and then desalted directly into the LCT Premier.

Figure 4: Mass Spectra of Native and Oxidized Ribonuclease



Figure 4: The solutions of ribonuclease in PBS give typical protein spectra after desalting. There are, however, no immediately obvious distinguishing features between raw spectra obtained from the native and the oxidized material. Complete analysis requires deconvolution.

Figure 5: MaxEnt1 Deconvolution of Ribonuclease A Mass Spectra



Figure 5: When MaxEnt1[™] is applied to the ribonuclease spectra shown above, the complexity of the samples is apparent. Both the heterogeneity of the starting material and the effect of oxidation are readily seen. It is interesting to note that the sample of ribonuclease A contains a mixture of native and oxidized material after 16 hours. No other oxidation states are apparent. Since this sample has four possible oxidation sites, it appears that they are not all equally reactive. It is not possible to decide from this forced degradation experiment whether there is one rapidly oxidized site or random oxidation of one or more sites.

OXIDATION OF ENOLASE

A therapeutic antibody was kindly provided by Pierre Fabre Medicaments -Enolase (47kDa) was dissolved in PBS at a concentration of 100ng/µL. It was CIPF. For these experiments, the MassPREP[™] On-Line Desalting Cartridge was incubated for 24 hours at 37°C, and then desalted directly into the LCT Premier. As in the ribonuclease A experiment, the product reached a steady mounted directly on the diverter value of the mass spectrometer, and the procestate. To determine whether the analytical technique could discriminate interdure was executed manually using a syringe. First, in load position, the cartridge was washed with about 1mL of 5% acetonitrile, 95% water and 0.1% mediate stages in the oxidation process, samples were incubated with different FA. Then, a sample aliquot (100µL at 1µM) was injected. The absorbed samconcentrations of hydrogen peroxide and evaluated after four hours of incubaple was desalted with about 1mL of 5% acetonitrile, 95% water and 0.1% FA. The valve was switched to the inject position, and the sample was eluted at Figure 6: Deconvoluted Spectra of Native and Oxidized Enolase 50µL/min with a solution of 50% acetonitrile, 50% water and 0,1% FA.



Figure 6: After 24 hours of incubation, the enclase sample no longer contains any native protein. This protein has five potential oxidation sites so a mixture of species might have been expected. However, the only form corresponding to oxidation events is a +32. Again, the technique does not discriminate between two labile methionines and a forced sulfone formed at a single site.



Figure 7: Samples of enolase incubated at two different concentrations of hydrogen peroxide for four hours. Under these conditions, the oxidation intermediates can be discriminated. The results are consistent with two labile methionines of the five total.

Ziling Lu, Beth L. Gillece-Castro, Thomas E. Wheat, Laetitia Cravello, and Jeffrey R. Mazzeo Waters Corporation; 34 Maple Street; Milford, MA01757

Figure 7: Concentration Dependence of Enolase Oxidation

DESALTING OF A THERAPEUTIC ANTIBODY



Figure 8: When the antibody sample is directly infused (Top), the charge state envelope can be discerned. The signal-to-noise of this spectrum is too low for highly discriminatory deconvolution. The spectrum obtained as the antibody elutes from the Desalting Cartridge (Middle) immediately shows the fine structure in the charge state envelope. This indicates that there are multiple molecular species in the sample. When the spectrum of the desalted sample is deconvoluted, the species are apparent. The multiple glycosylation states of the antibody can be distinguished in this way.

CONCLUSIONS

- High resolution mass spectra can be obtained from protein samples eluted from the MassPREP[™] On-Line Desalting Cartridge in less than five minutes.
- The spectra can be deconvoluted with MaxEnt1™ to identify the components of the mixture.
- This approach is used to monitor oxidation of ribonuclease A (13kDa) and enolase (47kDa) in forced degradation experiments.
- The technique is shown to be suitable for producing sufficiently high signalto-noise spectra for identifying the glycosylation states of a therapeutic antibody

Figure 8: Spectra and Deconvolution of the Mass Spectra of an Antibody