Waters

Utilizing XBridge™ HPLC Columns for Method Development at pH Extremes

Kevin Jenkins, Diane Diehl, Damian Morrison, and Jeff Mazzeo Waters Corporation

XBridgeTM C_{18} columns provide outstanding phosphate buffer stability at pH 2, 7, and 12.

or the best peak shape, retention, and loading of basic analytes in reversed-phase HPLC, the pH of the mobile phase should be at least 2 units higher than the pKa of the molecule. For many bases, this means the pH of the mobile phase should be 10 or higher. Volatile buffers and additives such as ammonium bicarbonate and ammonium hydroxide are commonly used in high pH mobile phases, but their upper buffering capacity is pH 11. Phosphate buffer, a favorite of chromatographers due to its three pKa's of 2.15, 7.2, and 12.3 and transparency at low UV wavelengths, is rather aggressive at pH 12. Standard silica-based column packings are unusable at pH 12 with phosphate buffer, and many columns designed to work at high pH suffer from reduced lifetimes. With the introduction of the new XBridge[™] family of HPLC columns, phosphate buffer at all three buffering ranges can now be routinely used.

Chromatographic Conditions Stability Testing

Column: XBridgeTM C_{18} 5 µm 4.6 × 150 mm Mobile Phase A: 200 mM K₃PO₄ (pH 12):MeCN (80:20) Mobile Phase B: Water Mobile Phase C: Acetonitrile Isocratic Mobile Phase Composition: 10% A; 37% B; 53% C Flow Rate: 1.0 mL/min Injection Volume: 10 µL of 440 µg/mL (total concentration) Detection: UV @ 254 nm **Selectivity Study** Column: XBridgeTM C_{18} 3.5 µm 4.6 × 100 mm Mobile Phase A1: 30 mM Potassium Phosphate, pH 2 Mobile Phase A2: 30 mM Potassium Phosphate, pH 7 Mobile Phase A2: 30 mM Potassium Phosphate, pH 12 Mobile Phase B: Acetonitrile Flow Rate: 1.4 mL/min

Column Temperature: 30 °C

Injection Volume: 20 µL of 5 µg/mL (each) standard Detection: UV @ 210 nm (pH 2, 7); 220 nm (pH 12)

Instrument (both studies): Waters Alliance® 2695 with 2996 PDA







Figure 2: Selectivity differences at pH 2, 7, and 12. Analytes: 1. Doxylamine (B), 2. Benzamide (N), 3. Hydroxyisophthalic Acid (A), 4. Doxepin (B), 5. Flavone (N), 6. Fenoprofen (A). B: Base, N: Neutral, A:Acid.

Table I. Gradient		
Time (min)	Profile %A	Profile %B
0.0	90	10
7.0	20	80
8.0	20	80

Results and Discussion

As shown in Figure 1, 650 continuous injections under pH 12 phosphate buffer conditions were successfully made on the XBridgeTM C₁₈ column. This is at least a 10-fold improvement over other commercially available HPLC columns. This result indicates that pH 12 phosphate buffer can now be routinely used in HPLC methods. Of course, the use of guard columns and careful sample preparation can also help to prolong the lifetime of the columns.

Mobile phase pH can have a significant contribution to chromatographic selectivity if the analytes of interest are ionizable. Figure 2 shows that for neutral analytes (flavone, benzamide) the mobile phase pH has no effect on chromatographic performance or retention time. For ionizable analytes, reversed-phase retention depends heavily on the pH of the mobile phase. At pH 2, which is below the pKa for most organic acids, we see maximum retention and the best peak shape for hydroxyisophthalic acid and fenoprofen. At pH 7 and 12 there is a significant decrease in retention for these acids; hydroxyisophthalic acid is nonretained and elutes in the void. The opposite is true for bases (doxepin, doxylamine), where maximum retention and best peak shape are observed at pH 12. At this pH, both analytes are pH neutral, allowing the reversed-phase retention mechanism to govern the separation.

Conclusions

XBridgeTM C_{18} columns are stable in phosphate buffer pH 12 mobile phase conditions, allowing for full use of phosphate buffer across the pH 2–12 range. This now provides the method developer to fully utilize pH as a selectivity tool.

 $\textcircled{\sc opt}$ Waters Corporation. Waters, Xbridge and Alliance are trademarks of Waters Corporation.

Waters Corporation

34 Maple Street, Milford, MA 01757 tel. (508) 478-2000, fax (508) 478-1990 www.waters.com