Martin Gilar, Kenneth J. Fountain, John C. Gebler Life Sciences R&D, Waters Corporation, 34 Maple Street, Milford, MA 01757, USA

Overview

- METHOD 1: LC-MS characterization of therapeutic oligonucleotides in 15-30 minutes.
- METHOD 2: LC-UV quality control of oligonucleotides (N-1 resolution) in 5 minutes.
- METHOD 3: LC-MS quality control of 10-110mer oligonucleotides in 1.5 minutes.

Introduction

Three methods using liquid chromatography with mass spectrometry (LC-MS) or ultra-violet (UV) detection have been developed for the analysis of oligonucleotides.

METHOD 1 is suitable for sensitive characterization of therapeutic oligonucleotides (Gilar et al., Oligonucleotides, vol.13, p.229, 2003; Fountain et al., Rapid Commun. Mass Spectrom, vol. 17, p.646, 2003). Phosphorothioate, 2'-O-Me, and G-rich oligonucleotides can be easily analyzed (Figure 1).

METHOD 2 was designed for the fast quality control (QC) of synthetic oligonucleotides by LC-UV (Fountain et al., LC-GC North America Supplement, February, p. 26, 2004) Oligonucleotides are separated in less than 4 minutes (<30mer) with good resolution of the target product from N-1 impurities (Figures 2, 3, and 4).

METHOD 3 utilizes LC for on-line oligonucleotide desalting prior to electrospray ionization (ESI) MS analysis (Fountain et al., Rapid Commun. Mass Spectrom., accepted for publication). High throughput QC of synthetic oligonucleotides up to 110mer was performed with a duty cycle of 1.5 minutes (Figures 5 and 6; Table 1). Analysis of approximately 950 samples per 24-hour time period is possible. This method was also applicable for analysis of PCR products and single nucleotide polymorphism (SNP) genotyping fragments

Experimental

METHODS 1 & 3: Waters Alliance® HT Separations Module (Milford, MA)

METHOD 2: Waters CapLC[™] Separations Module

METHOD 1: XTerra® MS C_{18} , 50 × 1.0 mm, 2.5 μ m Columns:

METHOD 2: XTerra® Intelligent Speed (IS™) MS C₁₈, 20 × 4.6 mm, 2.5 μm

METHOD 3: XTerra® MS C_{18} , 10×2.1 mm, $3.5 \mu m$ (guard column) METHOD 1: 23.6 μL/min.; METHOD 2: 1.0 mL/min.; METHOD 3: see Figure 5. Flow Rate:

Mobile phases: METHOD 1: A: TEA/HFIP (16.3 mM/400 mM), pH 7.9; B: 30 % MeOH in

TEA/HFIP (16.3 mM/400 mM), pH 7.9

METHOD 2: 5% MeOH in TEA/HFIP (16.3 mM/400 mM), pH 7.9; B: 30 %

MeOH in TEA/HFIP (16.3 mM/400 mM), pH 7.9

METHOD 3: Load/wash buffer consisted of 5% acetonitrile and 95% 5 mM dimethylbutylammonium acetate (DMBAA), pH 7. Elution mobile phase

HPLC systems. The system was operated by the manufacturer's software. Raw

consisted of 25 % acetonitrile and 75 % 5 mM DMBAA, pH 7.

METHODS 1 & 3: An orthogonal ESI-TOF mass spectrometer (Micromass® LCT[™], Waters) was used for analysis of all oligonucleotides eluting from the

spectra were deconvoluted using the MaxEnt1[™] option.

METHODS 1 & 3: Waters 996 PDA detector UV detection:

METHOD 2: Waters® 2487 Dual λ Absorbance Detector; 254 nm

METHODS 1 & 2: Dissolve 41.5 mL of HFIP (hexafluoroisopropanol) in ~ 950 Buffer prep.: mL of water. While mixing vigorously, add 2.3 mL of TEA (triethylamine). Adjust

final volume to 1 L with water. The pH of the solution should be about 7.9.

METHOD 1: The 21mer PS with 2'-O-methyl-modified terminal nucleotides (four Samples: from each end) was provided by Hybridon, Inc. (Cambridge, MA).

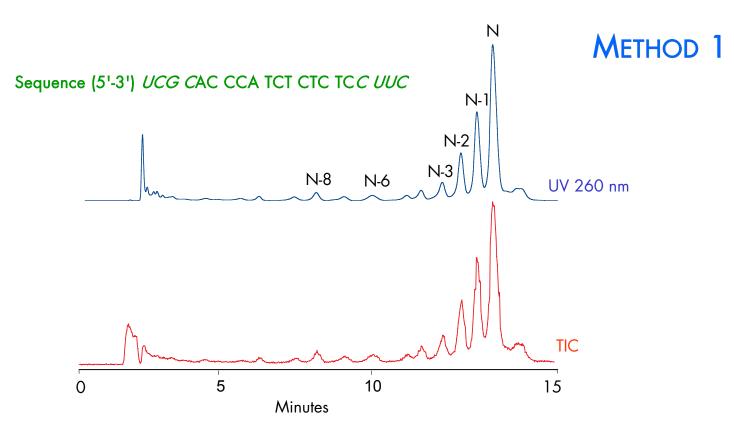
> METHODS 2 & 3: Oligonucleotides were provided by Midland Certified Reagents (Midland, TX), One Trick Pony (Ramona, CA), IDT (Coralville, IA),

Qiagen (Valencia, CA), and Sigma-Genosys (The Woodlands, TX). Other: HPLC and MS conditions such as temperature, gradient slope, injection volume (mass), oligonucleotide sequences, and MS conditions can be found in the figure

MS:

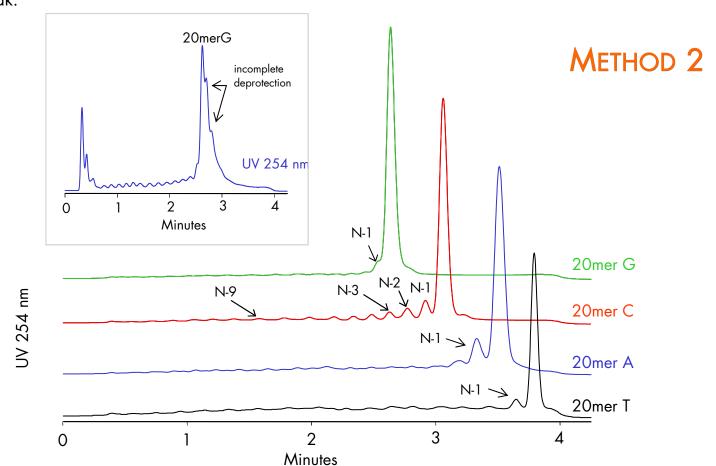
Results and Discussion

Figure 1: LC-MS analysis of a 21mer phosphorothioate (PS) oligonucleotide with 4 x 4 2'-O-methyl termini. 3' truncated metabolites were generated by *in vitro* enzymatic digestion. Baseline resolution of the target (N) from N-1, 2, 3, etc. metabolites was achieved. Italicized nucleotides are 2'-O-



Conditions: XTerra® MS C₁₈, 50 × 1.0 mm, 2.5 μm column. 60 °C, 23.6 μL/minute. Mobile phase A: 16.3 mM TEA, 400 mM HFIP, pH 7.9. Mobile phase B: 30% MeOH in buffer A. Gradient from 53.3% - 73.3% B in 6 minutes (1% MeOH per minute) followed by 73.3% - 93.3% in 24 minutes (0.25% MeOH per minute). Injection load was 67 pmole (0.45 μg).

Figure 2: Separation of the four different 20mer homooligonucleotides by ion-pair reversed-phase HPLC. The short column (20 mm) allows for this separation in under 5 minutes for each oligonucleotide. Separation of closely eluting impurities (i.e. N-1, 2, 3, etc.) from the target oligonucleotide was routinely achieved. The figure inset shows an example of a poor synthesis of 20merG, and the ability of the method to separate incomplete deprotection products from the main



Conditions: XTerra® MS C₁₈, 20 × 4.6 mm, 2.5 μm column. 60 °C, 1.0 mL/minute. Mobile phase A: 5% MeOH in 16.3 mM TEA, 400 mM HFIP, pH 7.9. Mobile phase B: 30% MeOH 16.3 mM TEA, 400 mM HFIP, pH 7.9. Gradient from 0-60% B in 4.25 minutes; gradient profile #4 (concave gradient). Injection volume was 2 μL (200 pmole mass load).

Figure 3: Quantification of impurities in a 20mer oligodeoxycytidine ($(dC)_{20}$) synthesis. Since detection is performed by UV, the amount of impurities in each synthesis is calculated as an area % at 254 nm. Routine detection of 0.5 % (~ 5 pmoles) of failed products in the target synthesis was achieved. Conditions identical to Figure 2.

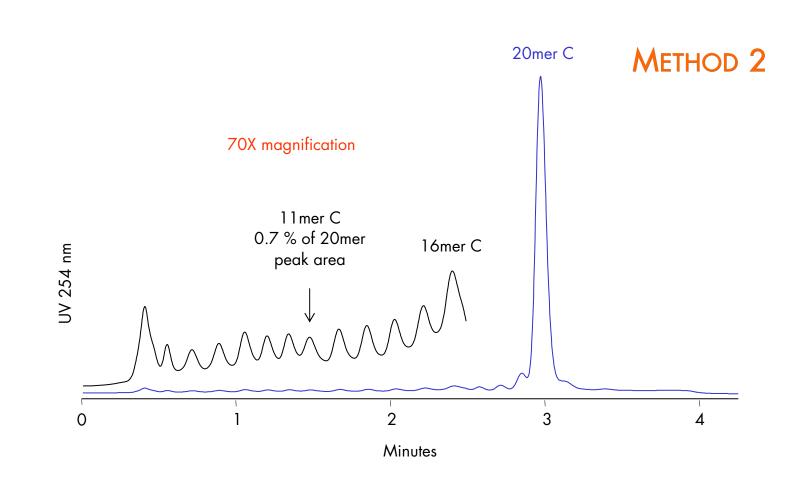
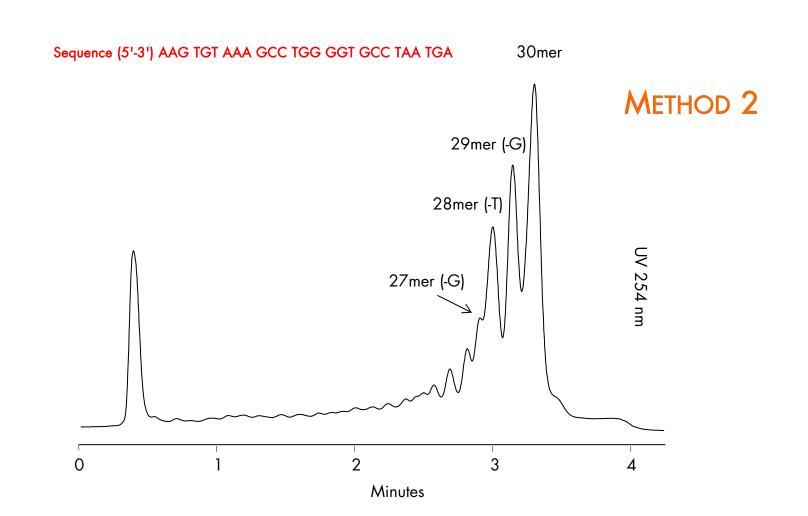


Figure 4: Separation of a 30mer mixed sequence oligonucleotide that was digested with 3' exonuclease to generate "failure sequences". Adequate resolution of N-x impurities is routinely



Conditions: XTerra® MS C₁₈, 20 × 4.6 mm, 2.5 μm column. 60 °C, 1.0 mL/minute. Mobile phase A: 5% MeOH in 16.3 mM TEA, 400 mM HFIP, pH 7.9. Mobile phase B: 30% MeOH 16.3 mM TEA, 400 mM HFIP, pH 7.9. Gradient from 0-65.8% B in 4.25 minutes; gradient profile #4 (concave gradient). Injection volume was 2 μL (200 pmole mass load).

Figure 5: Configuration of switching valve for on-line desalting of oligonucleotides



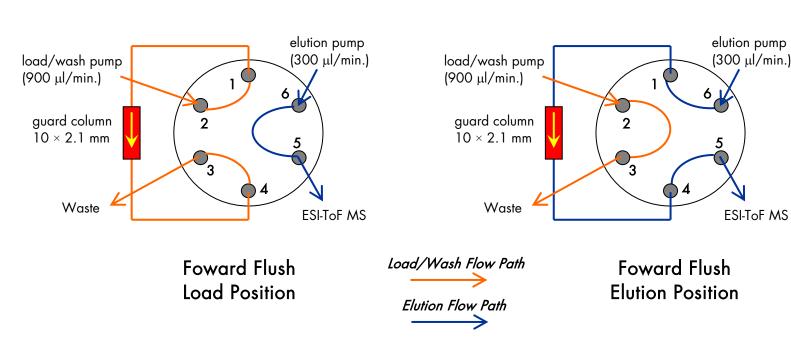
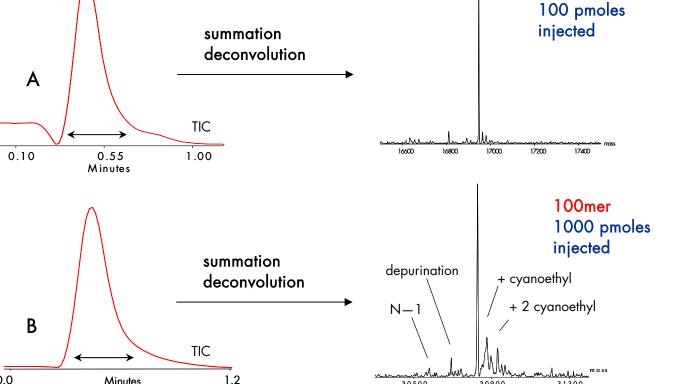


Figure 6: Rapid LC-MS analysis of a synthetic (A) 55mer and (B) 100mer oligonucleotide. Alkali cation adduction is minimized, giving a clear and easily interpreted mass spectrum. Notice the identification and characterization of synthesis impurities and incomplete deprotection products by ESI-MS.

METHOD 3



Conclusions

- Three different methods were developed for the separation and characterization of native and chemically modified oligonucleotides.
- METHOD 1 is well suited for sensitive analysis of antisense oligonucleotides, G-rich oligonucleotides, and oligonucleotides greater than 50 bases in length.
- METHOD 2 was utilized for routine QC of synthetic oligonucleotides. The 5 minute duty cycle per sample allows for fast analysis of DNA synthesizer performance.
- METHOD 3 is a high throughput solution for the analysis of oligonucleotides up to 110mer in length, and DNA genotyping fragments.