

# Waters

## Innovative SPE Technology: Ultra Low Elution Volumes and No Evaporation Steps

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*The  $\mu$ Elution technology combines a patented plate design, proven Oasis® chemistries, and detailed extraction protocols enabling SPE elution volumes as low as 25  $\mu$ L for the first time.*

### Introduction

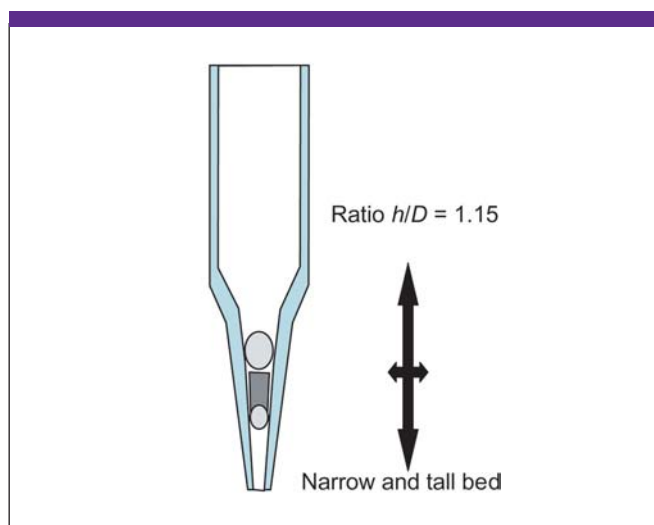
The importance of sample preparation stems from three major concerns — removing interferences from the biological sample matrices, concentrating analyte(s) of interest, and improving analytical system performance. Protein precipitation (PPT) provides the advantage of simplicity and low cost, but results in a relatively dirty sample. SPE provides a cleaner sample, especially if more selective (e.g., ion exchange) resins are used. However, SPE methods often involve evaporating and reconstituting the eluent before LC–MS analysis. These steps not only take time and effort, but can also lead to loss of valuable sample. Therefore, the ability to elute in very small volumes of solvent is desirable to minimize sample preparation time and reduce sample loss.

### Experimental Conditions

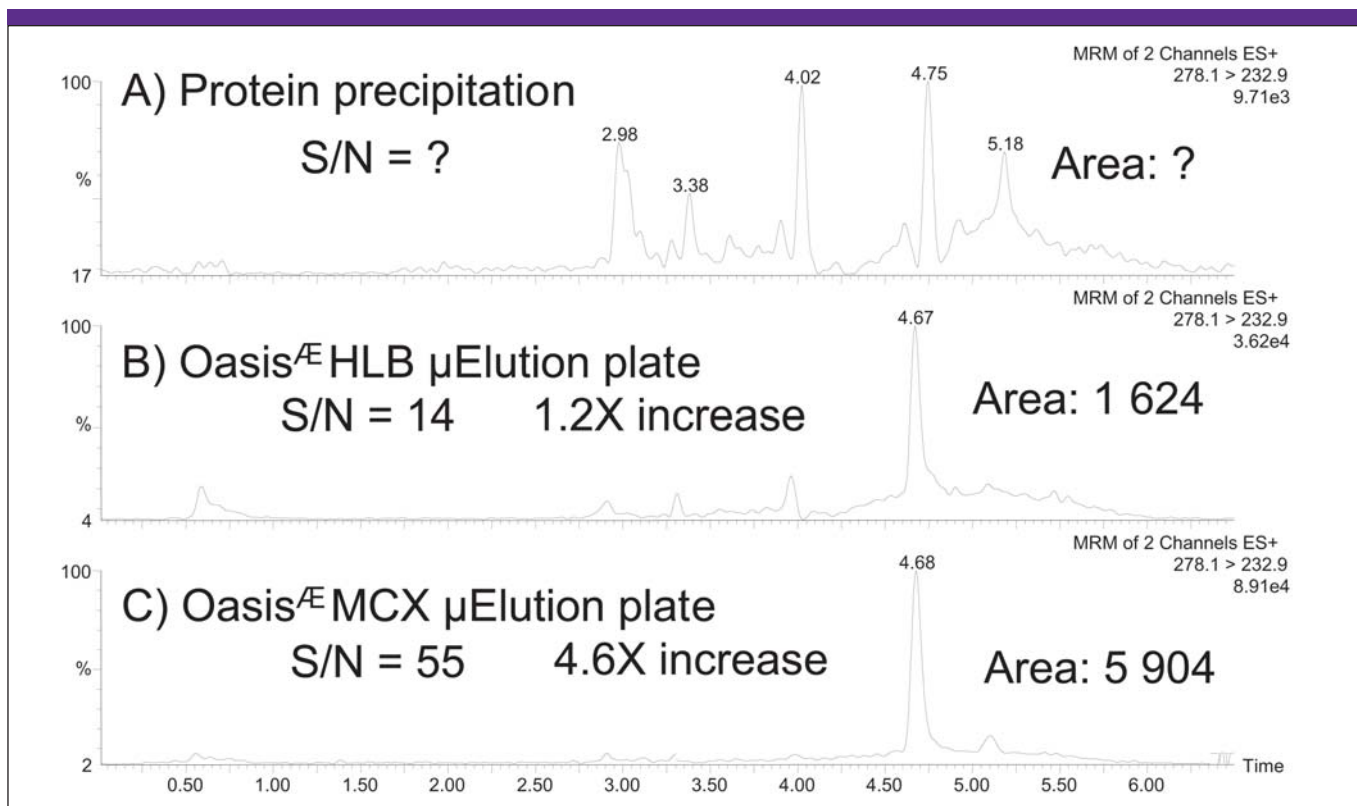
1. Spike rat plasma with 0.1 ng/mL of amitriptyline and acidify with  $\text{H}_3\text{PO}_4$  (2% of total sample volume).
2. For protein precipitation, add 1 mL of acetonitrile to 250  $\mu$ L of the spiked rat plasma. Centrifuge, evaporate supernatant, and reconstitute with 25  $\mu$ L ACN/IPA (40:60) containing 2%  $\text{NH}_4\text{OH}$ .
3. For Oasis® HLB  $\mu$ Elution plate, condition and equilibrate with 200  $\mu$ L each MeOH and water. Load 250  $\mu$ L of spiked plasma, wash with 5% MeOH in water, elute with 25  $\mu$ L ACN/IPA (40:60) with 2% formic acid.
4. For Oasis® MCX  $\mu$ Elution plate, condition and equilibrate with 200  $\mu$ L each MeOH and water. Load 250  $\mu$ L of spiked plasma, first wash with 0.1 N HCl, second wash with 100% MeOH and elute with 25  $\mu$ L ACN/IPA (40:60) with 5%  $\text{NH}_4\text{OH}$ .
5. Dilute all samples with 50  $\mu$ L water (SPE samples are diluted through the plate.)

Column: XTerra® MS  $\text{C}_{18}$  2.1  $\times$  30 mm, 3.5  $\mu$ m  
Mobile phase A: 10 mM  $\text{NH}_4\text{HCO}_3$ , pH 10  
Mobile phase B: MeOH with 10 mM  $\text{NH}_4\text{HCO}_3$ , pH 10

Gradient: 0 to 95% B in 5 min  
Flow rate: 0.4 mL/min  
Injection volume: 25  $\mu$ L  
Instruments: Waters Alliance 2795 HPLC, Micromass® Quattro Ultima™ (ESI<sup>+</sup> in MRM)



**Figure 1:** Schematic of the  $\mu$ Elution plate design. Tip design of the 96-well plate provides a smaller surface area and larger depth, more like an HPLC column, and allows for good flow through the plate and low hold up volume (~15  $\mu$ L). This unique design facilitates the elution volume as little as 25  $\mu$ L.



**Figure 2:** MRM data for amitriptyline spiked into rat plasma at 0.1 ng/mL, followed by (a) protein precipitation, (b) SPE with Oasis® HLB  $\mu$ Elution plate and (c) SPE with Oasis® MCX  $\mu$ Elution plate. S/N is the signal-to-noise ratio. Area is the peak area.

## Results

As seen in Figure 1, the novel  $\mu$ Elution design applies an internally tapered well, packed with high capacity sorbent having an aspect ratio of 1.15. The  $\mu$ Elution plate functions more like a chromatography column enhancing the efficiency of capturing target analytes and preventing breakthrough during the load and wash steps, as well as facilitating elution volumes as low as 25  $\mu$ L.

Figure 2 is a comparison of the LC–MS–MS data for amitriptyline extracted from rat plasma using A) protein precipitation (PPT), B) Oasis® HLB (reversed-phase) sorbent, and C) Oasis® MCX (mixed-mode cation exchange) sorbent. With PPT, the peak of interest is very difficult to identify. The Oasis® HLB results in a better clean-up than PPT. Because Oasis® MCX has a higher selectivity for basic analytes than the HLB sorbent, this method provides the cleanest extracts and highest sensitivity.

## Conclusions

The design of the  $\mu$ Elution plate allows each well to function as an HPLC column, preventing breakthrough and wash off of analytes. This design also allows for elution volumes as low as 25  $\mu$ L, eliminating the time-consuming evaporation and reconstitution steps, as well as providing enhanced sensitivity for samples of low concentration. By combining the  $\mu$ Elution plate with Oasis® SPE sorbents, sensitive and selective sample preparation methods can be developed.

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