# **IMPROVING IDENTIFICATION OF SEQUENCE VARIANTS BY AN INTEGRATED MASS SPECTROMETRIC AND INFORMATICS WORKFLOW**

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## INTRODUCTION

- Sequence variants (SV) are unintended amino acid substitution in the primary structure, and are classified as product-related impurities. The presence of sequence variants may pose concerns regarding bioactivity, stability, and immunogenicity.
- Sequence variants are usually present at very low-level in a therapeutic protein. From an analytical stand point, the detection and characterizing SV in a complex digest mixture that is several orders of magnitude more concentrated, remains a significant challenge.
- A comparative analytical strategy is presented to identify sequence variant among multiple samples. The strategy was developed and tested by analyzing monoclonal antibody samples which contain spiked synthetic peptides with amino acid substitutions.
- An alternative strategy is being developed to identify SV peptides in a single sample by comparing the simulated and experimental data for the primary and SV peptides based on the intrinsic physicochemical properties of peptides.

## EXPERIMENTAL

#### Sample Preparation

Trastuzumab: Three tryptic digests of Trastuzumab (Digest A, B or C) were prepared separately, each at a final concentration of 2.4 picomole/ $\mu$ L. In digest C, two synthetic peptides of T14 containing substituted amino acid residues (see Table 2) were spiked at 1.8 femtomole/µL One tryptic digest of NIST mAb was used to test the single-sample workflow.

NIST mAb reference material was acquired from NIST at a concentration of 100 mg/mL in an early pilot study. The sample was digest by trypsin after reduction and alkylation.

### LC/MS Conditions:

#### Waters ACOUTIY UPLC I-Class LC:

**Column:** Acquity UPLC PST 2.1x150mm BEH C18 300Å, 1.7 µm **MS Conditions:** Waters Synapt<sup>™</sup> G2-Si HDMS

Instrument ESI positive mode Mode: 3.0 kV Capillary Voltage: Cone Voltage: 10 V Source Temperature: 100 °C Desolvation Temperature: 350 °C

#### **Informatics:**

Progenesis QI; Select3D and the Simulator (in-house software, under development)

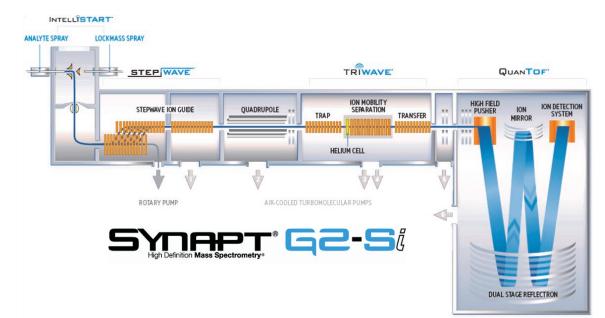
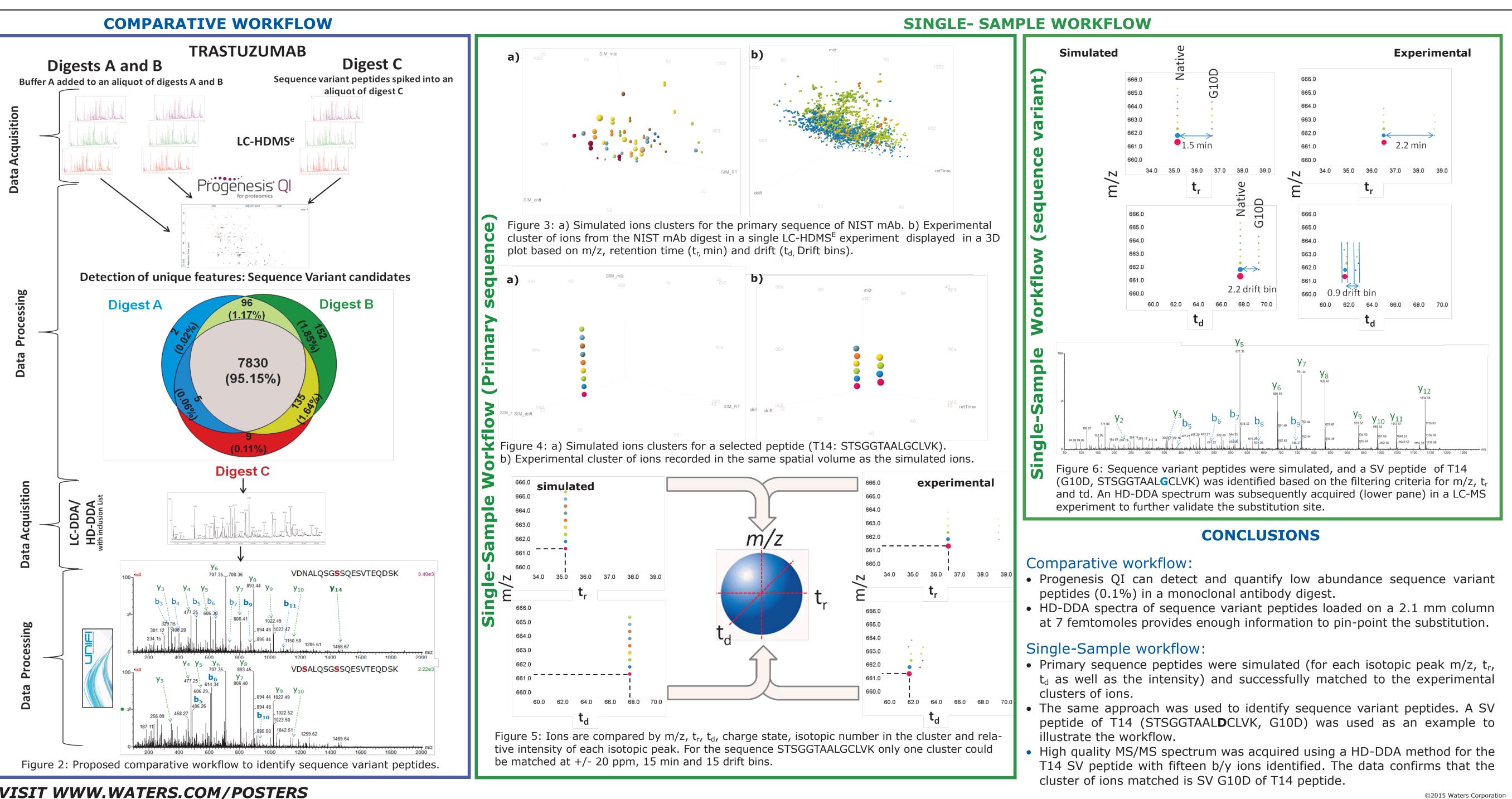


Figure 1. Data were collected using Waters *Synapt G2-Si* 

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