# Purification of Oligonucleotides by Ion-pair Chromatography on Hybrid Silica Particles

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#### **Abstract**

Synthetic oligonucleotides are used as primers for DNA sequencing and PCR and are also be investigated as drug candidates. Due to failure sequences, the purity of 25-mer oligonucleotides is typically 80-85%. Higher purity is required, especially for PCR applications. Typically, oligonucleotides are purified by electrophoresis or HPLC. The current techniques have limitations. Slab-gel electrophoresis is a laborious process, although it affords very high purity (>98%). HPLC suffers from the fact that the oligonucleotides are purified in the "trityl on" state. After purification, the DMT protecting group must be removed. To address these limitations, we have developed methods for "trityl off" purification of oligonucleotides using ion-pair reverse phase chromatography on hybrid silica phases (XTerra™ MSC<sub>18</sub>). We demonstrate purification strategies for synthetic oligonucleotides up to 30-mers on a micromolar scale.

## Current Methodology

- Desalting with gel filtration cartridges
  - Lowest purity
  - Simple, high-throughput approach
- PAGE purification
  - Considered to give highest purity
  - Laborious process, requires additional steps post-purification
- HPLC

## Current HPLC Methodology

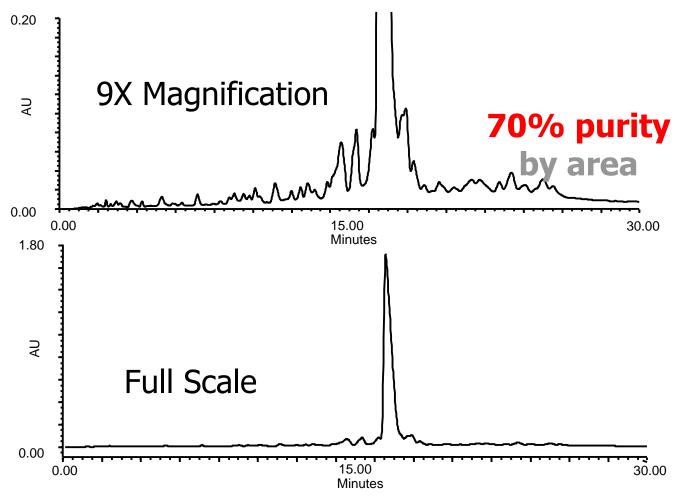
#### Considered to offer adequate purity

- Two techniques in use
  - Reversed-phase
    - Trityl-on purification
    - Requires deprotection
  - lon-exchange
    - Trityl-off
    - Requires desalting
    - Better recovery than gel filtration cartridges but lower purity than PAGE"

### Experimental

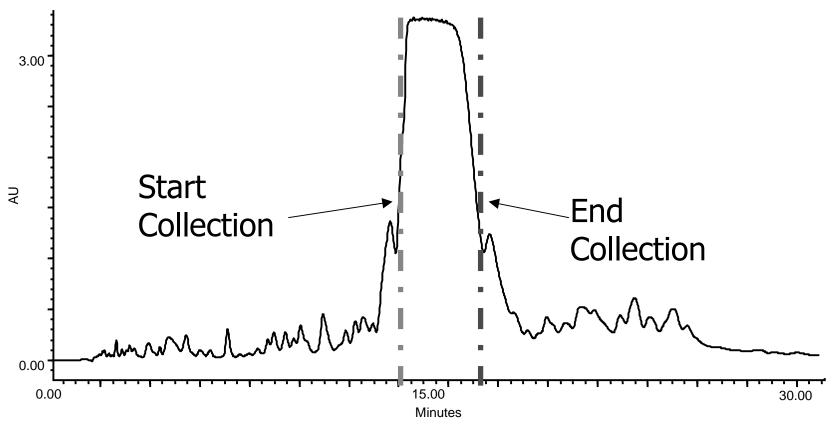
- Test sample: 25mer Oligonucleotide
  - Seq(5'-3')ACCTCTGCACCCATCTCTCTCA
- 0.1 μmols oligonucleotide single injection
- Purity by UV peak area
- Purity compared to three samples provided by vendor:
  - Desalted
  - PAGE purified
  - Anion-exchange purified
  - Purchased 0.1 μmol of each
- XTerra<sup>™</sup> 4.6 x 50mm MS C<sub>18</sub> 2.5µm Column
- Waters 2690 HPLC with Waters UV Detector

### Purity Determination of Purchased, **Desalted** Oligonucleotide Using X Terra™ Methodology



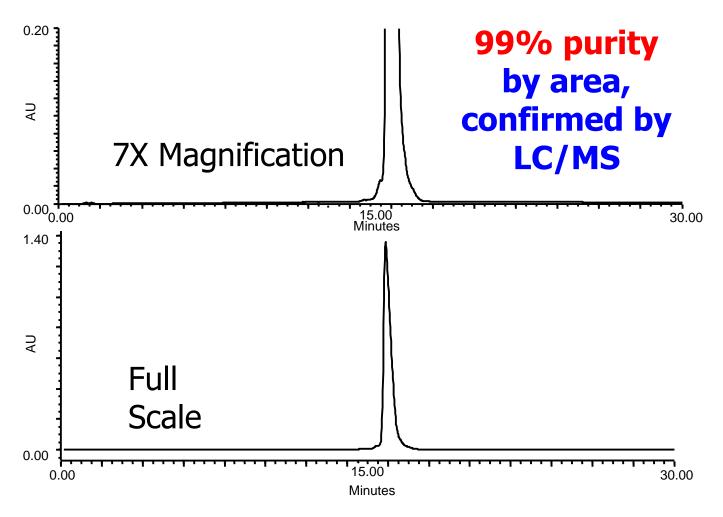
Mobile Phase: 0.1 M Triethylammonium Acetate pH7.0 with a 0.125%/min gradient 5% to 15% ACN.

# Preparative Injection of 0.1 µmol of Purchased, Desalted Oligonucleotide



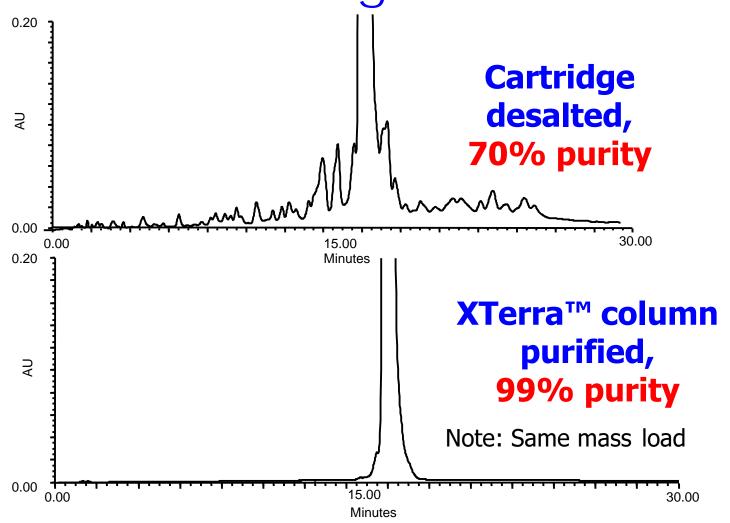
Mobile Phase: 0.1 M Triethylammonium Acetate pH7.0 with a 0.125%/min gradient 5% to 15% ACN.

### Purity Determination of Collected Fraction



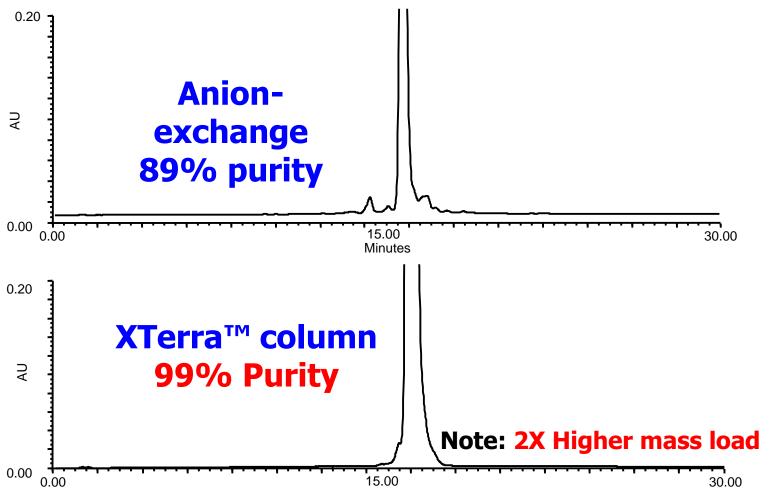
Mobile Phase: 0.1 M Triethylammonium Acetate pH7.0 with a 0.125%/min gradient 5% to 15% ACN.

# Cartridge-desalted Vs. XTerra™ Column Purified Oligonucleotide



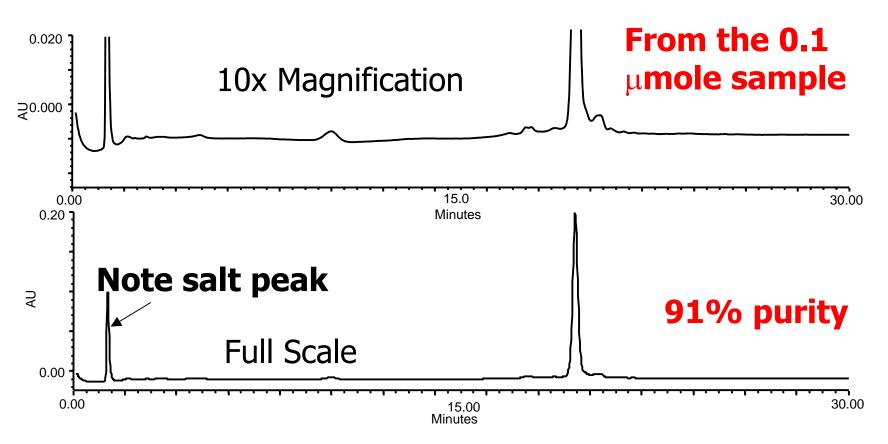
Mobile Phase: 0.1 M Triethylammonium Acetate pH7.0 with a 0.125%/min gradient 5% to 15% ACN.

# Purchased **Anion-Exchange** Purified Oligonucleotide vs. XTerra™ Column Purified



Mobile Phase: 0.1 M Triethylammonium Acetate pH7.0 with a 0.125%/min gradient 5% to 15% ACN.

# Purity Determination of **PAGE** Purified Oligonucleotide



Mobile Phase: 0.1 M Triethylammonium Acetate pH7.0 with a 0.125%/min gradient 5% to 15% ACN. Flow Rate: 0.5 ml / min

## Purity Determination Results\*

<u>Technique</u>	Expected Purity	<u>Percent Purity</u>
Desalted	60-70%	70%
Anion- Exchange	85-95%	89%
PAGE	85-95%	91%
XTerra™	>95%	99%

<sup>\*</sup> Using XTerra columns, confirmed by LC/MS

# Typical Results Range for 0.1 µmol

<u>Technique</u>	<u>Percent Purity</u>
Desalted	60-70%
Anion-Exchange	85-95%
PAGE	85-95%
XTerra™	>95%

# Purity and Recovery for Triplicate Injections

Injection	Purity	Recovery
	(% area)	(% OD)
1	95.75	63.33
2	96.75	70.00
3	98.78	66.66

#### Conclusions

### Capabilities of the XTerra™ Column Methodology

- Purification of oligonucleotides up to 25mers with high resolution from n-1 products
- Loading capacity up to 0.1 μmol per injection for the 4.6 x 50 mm column dimension
- Highest purity (>95%) of methods tested
- Highest recovery (60-70%) of methods tested

#### Conclusions Continued

- Trityl-off oligonucleotide is purified
  - No deprotection required after purification
- Volatile mobile phase is used
  - No desalting necessary
  - Collected fraction is lyophilized, and your DNA is ready
- Use existing HPLC hardware