

**Waters**

# Lab Highlights

LAH 0072

10/82

## SHAVING-RECYCLE TECHNIQUE FOR SAMPLE RECOVERY

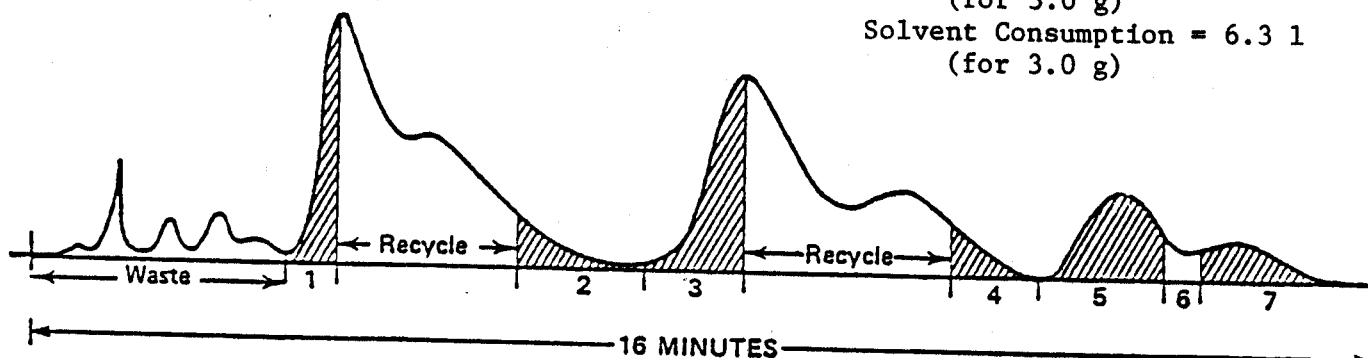
The shaving-recycle technique is the best approach when total recovery of both components is of high importance. The example below shows the experimental verification of the peak shaving-recycle technique on a separation with  $\alpha = 1.3$ . The alternative is to run the lightly loaded system six times.

Clearly the PrepLC™ System with recycle is the only instrumentation optimized for preparative needs--highest throughput, lowest separation times, lowest solvent consumption, lowest column investment.

### Heavily Loaded

$R = 0.7$ , on the first pass  
3.0 g Load, 500 ml/min

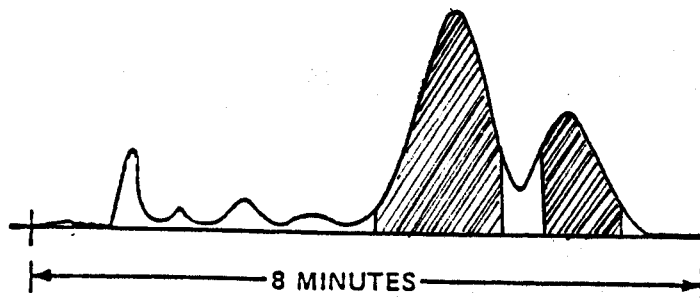
Throughput = 0.19 g/min  
Separation Time = 16 minutes  
(for 3.0 g)  
Solvent Consumption = 6.3 l  
(for 3.0 g)




### Lightly Loaded

$R = 1.25$   
0.5 g Load, 500 ml/min

Run 6 times for 3.0 grams  
Throughput = 0.06 g/min  
Separation Time = 48 minutes  
(for 3.0 g)  
Solvent Consumption = 24 l



 = Fraction

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