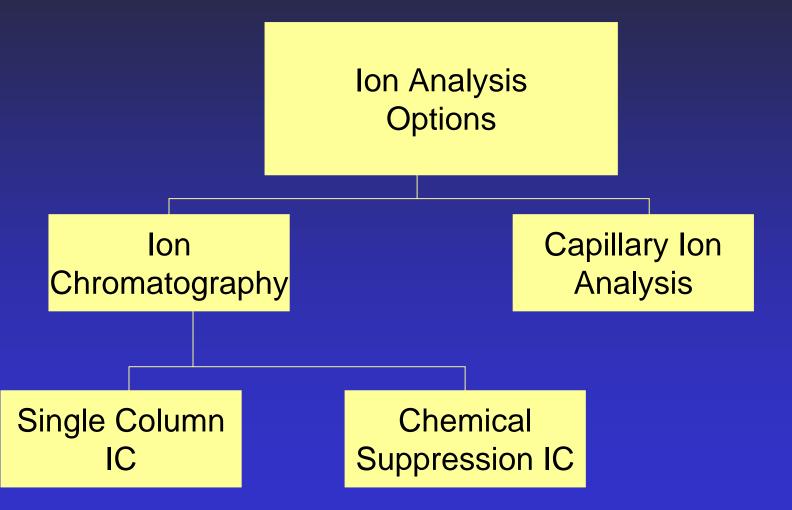
Ion Chromatography Analysis Methods and Issues

Jim Krol
Sr Applications Chemist for
Ion Analysis

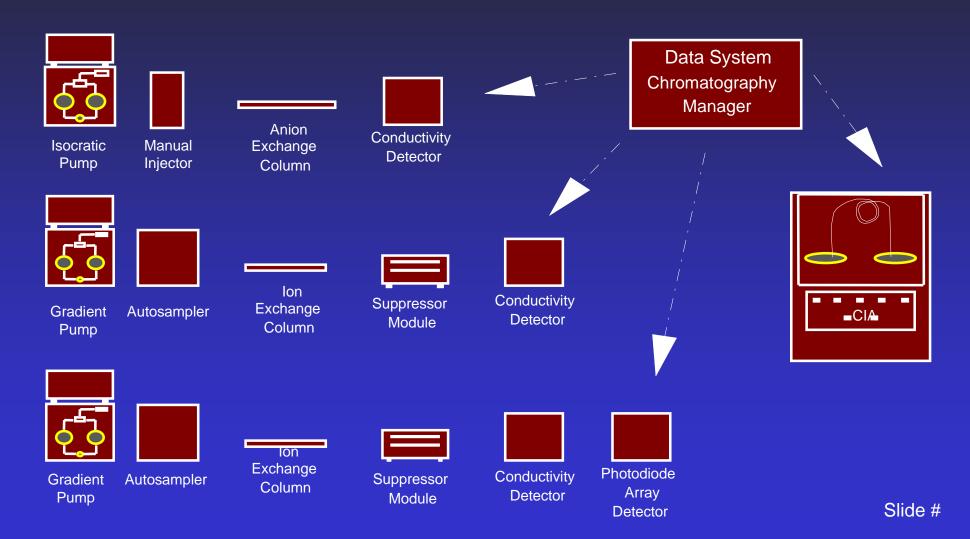
Waters Corporation

Feb/Mar 2000

You Have a Choice for Ion Analysis



Ion Chromatography Hardware Configuration Options



What Are lons?

Any chemical species that carries a electrical charge

- -Soluble in water
- -Exhibit conductivity in solution

Example: NaCl +
$$H_2O \leftrightarrow Na^+ + Cl^- + H_2O$$

$$NaH_2PO_4 + H_2O \leftrightarrow Na^+ + 2H^+ + PO_4^{-3}$$

Importance of pH and pK_a

Ions can exist in solution in a number of different forms Depending on pH of the solution and pK_a of the ion

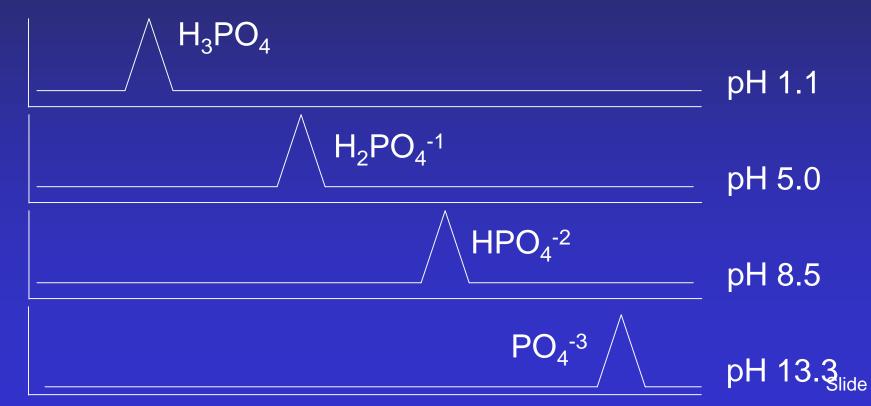
$$pH = -log[H^+]$$

 pK_a = the pH where the species is 50% ionized

$$H_{3}PO_{4} \leftrightarrow H^{+} + H_{2}PO_{4}^{-1}$$
 $pK_{a} = 2.1$
 $H_{2}PO_{4}^{-1} \leftrightarrow H^{+} + HPO_{4}^{-2}$ $pK_{a} = 7.2$
 $HPO_{4}^{-2} \leftrightarrow H^{+} + PO_{4}^{-3}$ $pK_{a} = 12.4$

Why is this important to IC?

All ions in solution will convert to the form favored by the pH of the eluent.



Anion Exchange

Importance of K_{sp} Solubility Product

Before an ion can be analyzed by IC, it must be in solution.

Depending on the sample matrix, other ions influence solubility.

$$K_{sp} = \underline{[A-][C+]}$$
 $pK_{sp} = -log K_{sp}$

Example: Analysis of CI in a sample matrix containing Ag, or Analysis of SO₄ in a sample with high Ca.

 K_{sp} for AgCl is 9.75 implying that Cl is not in solution K_{sp} for CaSO₄ is 5.04 implying that only a portion of the SO₄ is in solution.

Important Questions to Ask About the Sample

- 1 What are the analyte ions of interest?
- 2 What is the expected concentration?
- 3 What else is in the sample matrix?

Detection of Ions

Conductivity

Direct: Net increase in conductivity;

low background eluent conductivity

Indirect: Net decrease in conductivity

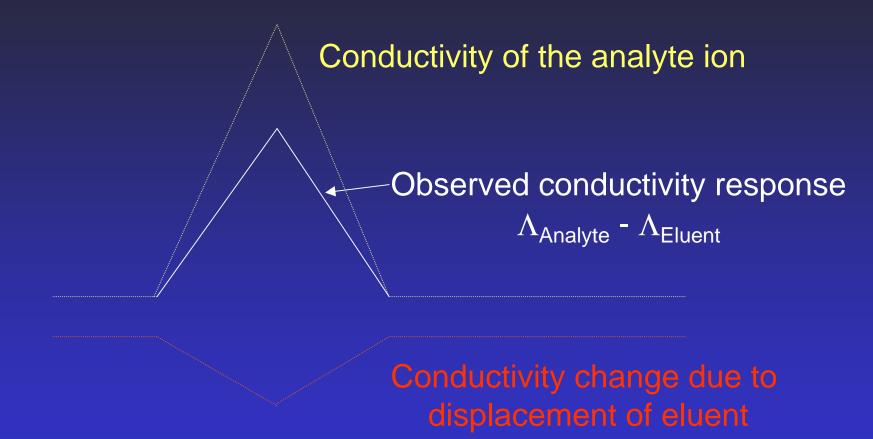
high background conductivity

UV/VIS

Direct: Generally between 200 and 220 nm Post Column Derivatization

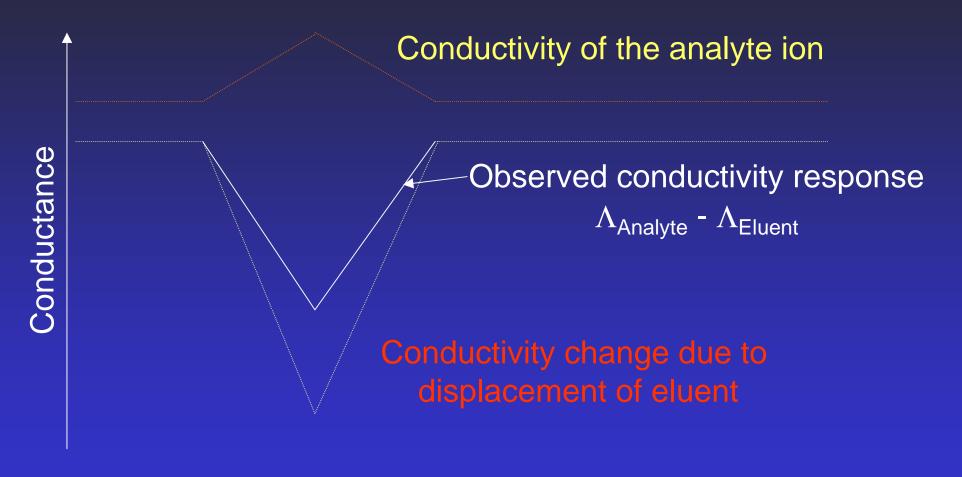
Electrochemical

Direct Conductivity Detection



 Λ = Equivalent Ionic Conductance

Indirect Conductivity Detection



Switch detector polarity for positive mV peaks

What is Chemical Suppression Conductivity Detection

A Suppressor is a device placed between the column and the detector, and acts to reduce the background conductivity of the eluent and enhance the conductivity of the analytes.

For anion analysis, the suppressor is a high capacity cation exchange membrane or resin in the acid form.

It removes cations from the eluent and replaces them with H+.

The H+ neutralizes the highly conductive HCO₃/CO₃, or OH, to non-conductive H₂CO₃ and H₂O. Puts the anions into their highly conductive acid form for conductivity detection.

Lowers background conductivity and enhances anion conductivity.

Mechanism of Chemical Suppression Anion Analysis Using Alltech ERIS 1000HP

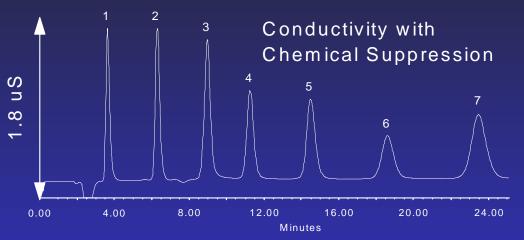
- -Eluent ions, Na, OH, and HCO₃/CO₃ exhibit high conductivity
- -Resin in H+ form acts to remove Na and Sample Cations, C+, from the eluent, and replaces them with H+
- -H+ interacts with OH and HCO₃/CO₃ to yield H₂O and H₂CO₃ that have low conductivity and the conductivity of the eluent is significantly reduced
- -Simultaneously, the sample anions, \bar{A} , are placed into their highly conductive acid form to enhance their conductivity response
- -Overall S/N and sensitivity is enhanced

Direct UV/VIS Detection

Many anions and all organic acids are UV active in the general range of 200 to 220 nm

Examples: Nitrite, Nitrate, Sulfite, ThioSulfate, ThioCyanate Chlorite, Bromide, Bromate, Iodide, Iodate Arsenite, Arsenate, Selenite, Selenate, All Organic Acids

Direct UV Detection in Series with Conductivity Detection



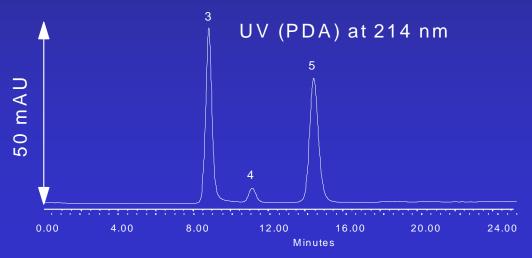
Column: Waters IC-Pak A/HC

Eluent: 1.2 mM Na₂CO₃/

1.2 mM NaHCO₃

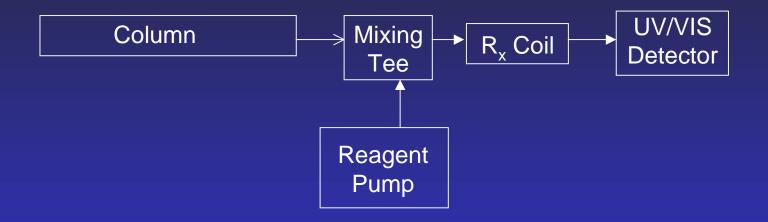
Flow rate: 2.0 mL/min

Injection Vol:50 µL



1.	Fluoride	1 ppm
2.	Chloride	2 ppm
3.	Nitrite	4 ppm
4.	Bromide	4 ppm
5.	Nitrate	4 ppm
6.	Phosphate	6 ppm
7.	Sulfate	4 ppm

UV/VIS Detection with Post Column Derivatization



Additional hardware is necessary to the basic IC to do this type of application

Used for bromate with EPA 300.2, and for transition metal analysis

Ion Chromatography Applications and Methods

Common Anion Analysis: EPA 300, Std Mtds 4110, & ASTM D4327; and Std Mtds 4140 & ASTM Dxxx using Capillary Ion Analysis Fluoride, Chloride, Bromide, Nitrite, Nitrate, o-Phosphate, and Sulfate

Oxyhalide Analysis: EPA 300.1 & 300.2, ASTM pending Chlorite, Bromide, and Bromate

Perchlorate Analysis: EPA 314 (?), no ASTM or Std Mtds

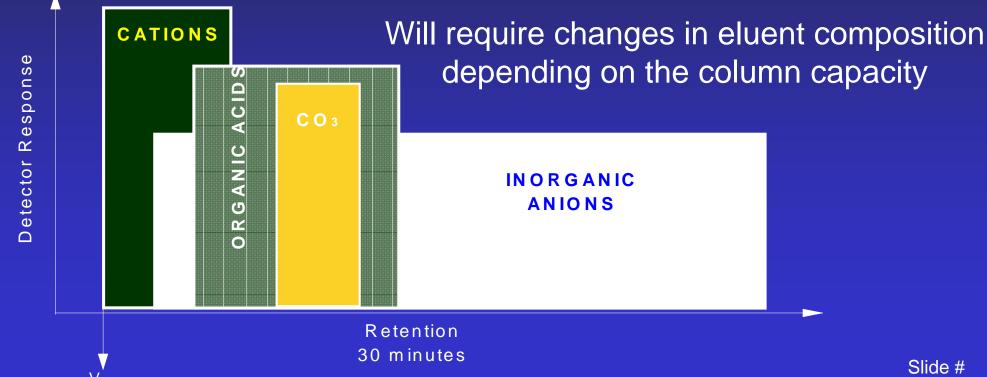
Chromate (Cr⁺⁶): EPA 218.6, or Std Mtds 3500, no ASTM

Alkali/Alkaline Earth Cations: No EPA, Std Mtds, or ASTM

IC Anion Exchange Selectivity

All EPA methods use an anion exchange column; Dionex or Equivalent Waters columns and Alltech ERIS 1000HP Auto Suppressor are considered equivalent

Not all anion exchange columns are alike; selectivity and capacity



Ion Chromatography for Anion Analysis The Validation Issues

Hardware: The Ion Chromatograph

Software: Data Processing

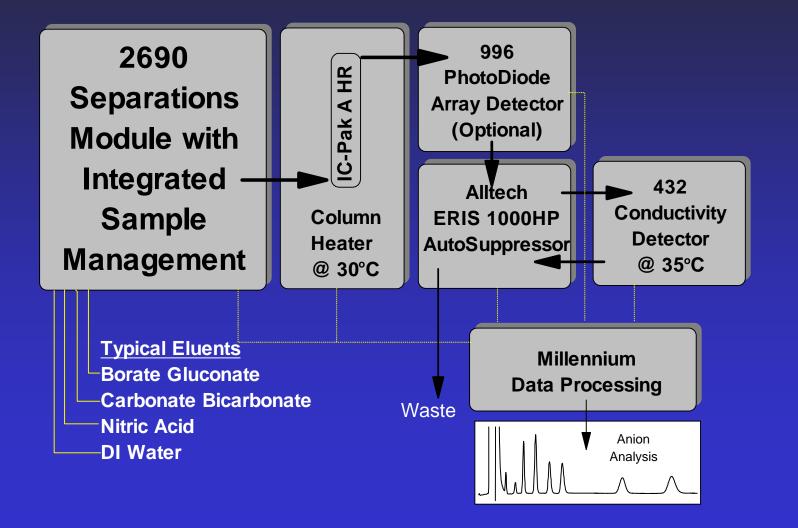
Method: The Chemistry
Sensitivity and Detection Limits
Linearity and Accuracy

System Suitability: QA / QC

Method Validation was Performed Using Waters Alliance™ System for IC

- ★ Waters® 2690 Separations Module
 - -316 Stainless Steel, low dispersion
 - -Enhanced Flow Precision, 0.075% RSD
 - -Continuous Eluent Vacuum Degassing
 - -Integrated Sample Management, 0.5% at 100 μL
- ★ Waters IC-Pak[™] Anion HR (300.1 Equivalent Column)
 - -6 μm; 4.6 mm x 75 mm; PolyMethacrylate Based
- ★ Waters 432 Conductivity Detector
 - -5 Electrode Design Providing High Sensitivity at High Background Conductivity
 - -Direct Temperature Control
- ★ Alltech ERIS™1000HP AutoSuppresor (300.1 Equivalent Suppressor Device)
 - -Two High Capacity Cation Exchange Solid Phase Cells in Parallel
 - -Electrochemical Self-Regeneration with Eluent
- ★ Waters Millennium® Data Processing

Alliance System for Ion Chromatography



Anion Analysis Method Validation Design

Individual Youden Pair Standards, in ppm

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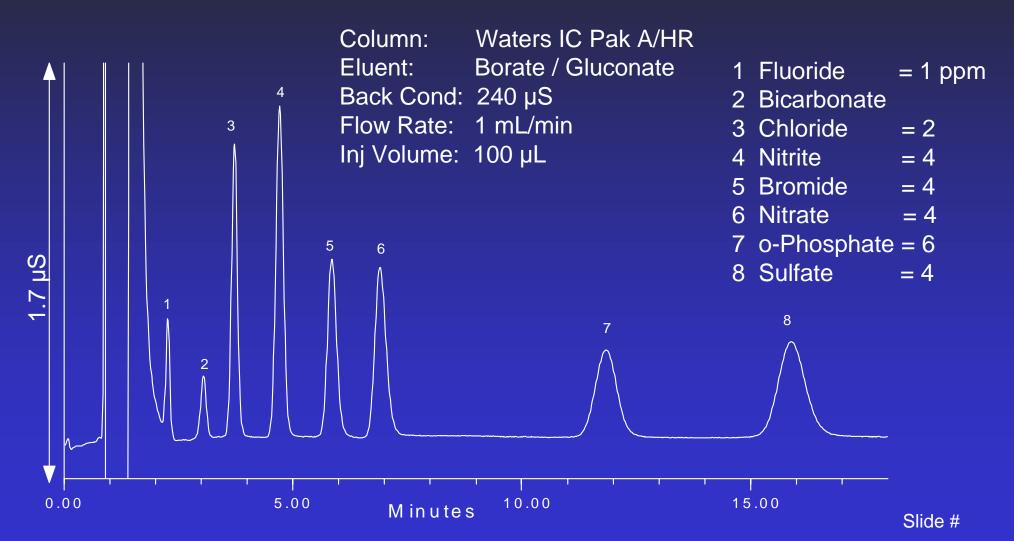
		<u> </u>							
		1	2	3	4	5	6	7	8
	CI	0.7	2.0	3.0	15.0	40.0	20.0	50.0	0.5
	Br	2.0	3.0	15.0	40.0	20.0	50.0	0.7	0.5
	NO ₂	3.0	40.0	20.0	15.0	50.0	0.5	2.0	0.7
	SO ₄	40.0	50.0	0.5	0.7	2.0	3.0	15.0	20.0
•	ΝОз	15.0	20.0	40.0	50.0	0.5	0.7	2.0	3.0
	F	2.0	0.7	0.5	3.0	10.0	7.0	20.0	25.0
	PO ₄	50.0	40.0	20.0	0.5	3.0	2.0	0.7	15.0

The collaborative design is intended to demonstrate performance between 0.1 and 50 ppm anion, except for Fluoride between 0.1 and 25 ppm.

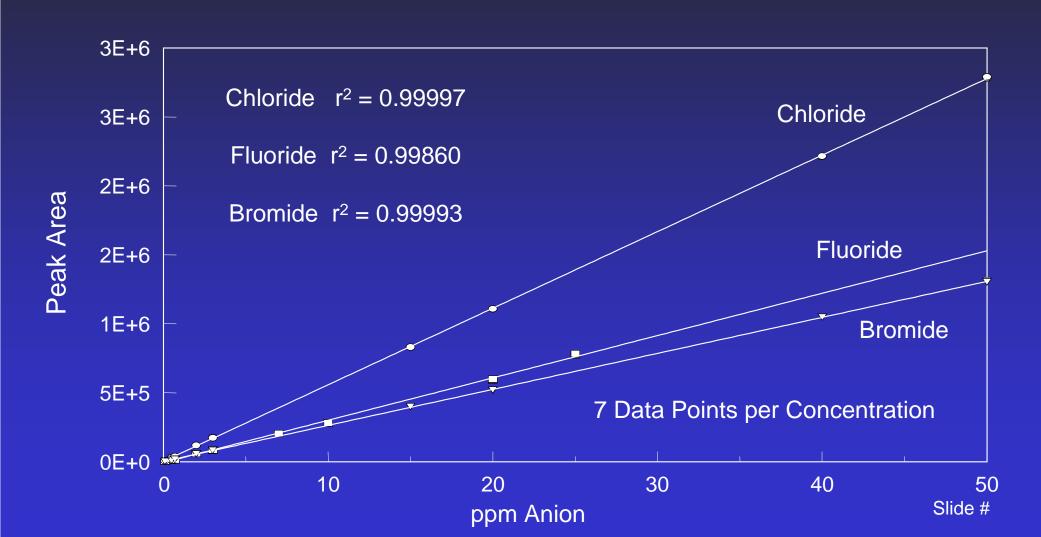
Standard 9 is 100 ppb of each anion for detection limit calculations.

All Standards prepared from Certified 1000 ppm Stock Standards

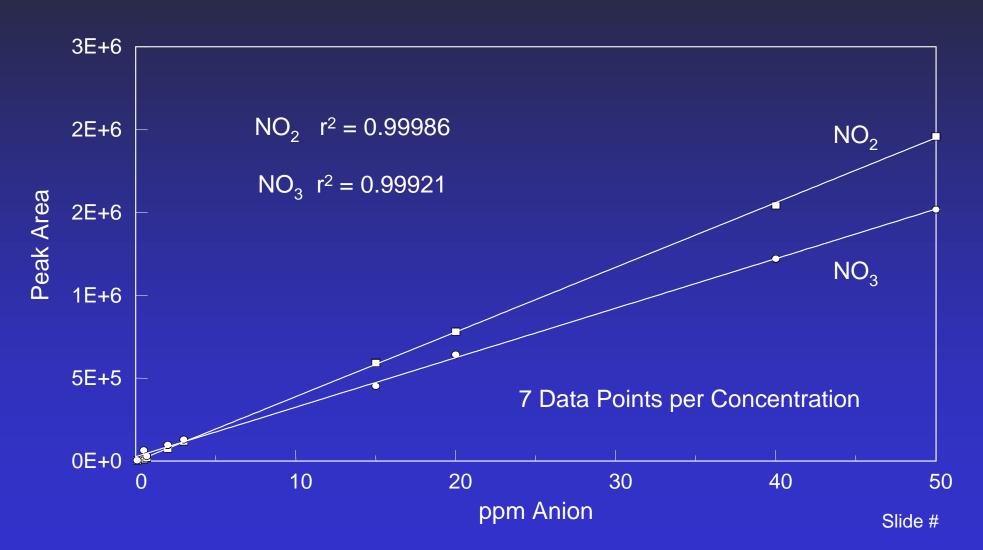
Single Column Ion Chromatography Direct Conductivity Detection



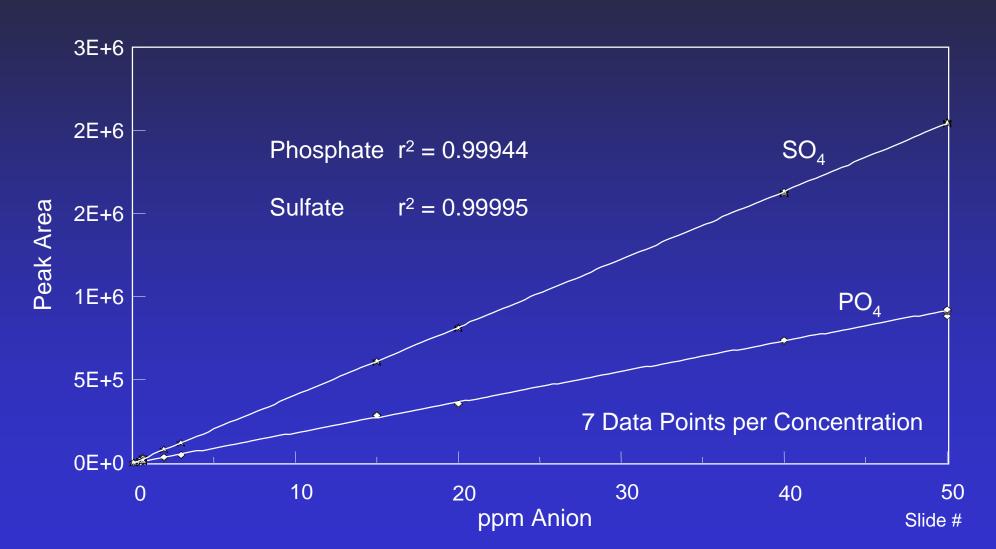
Single Column Ion Chromatography Peak Area Response Linearity



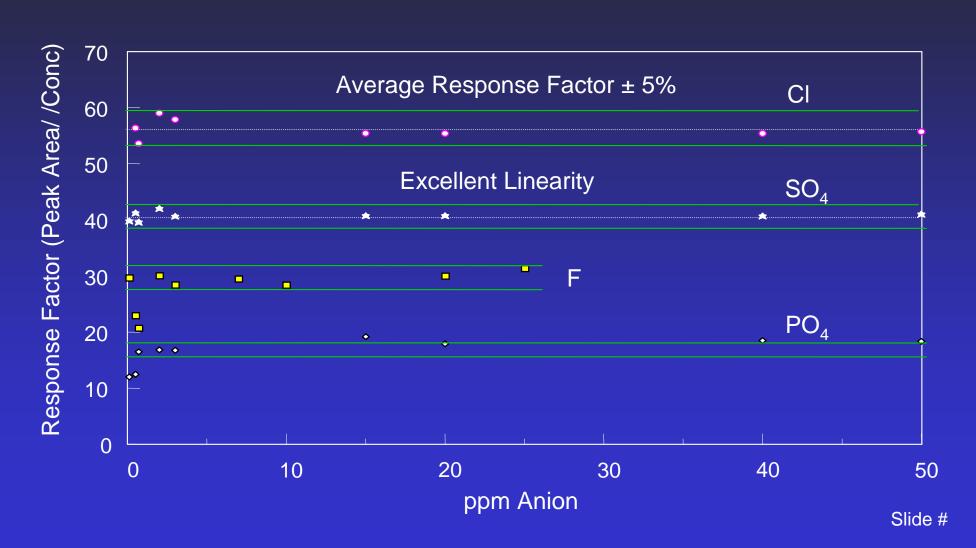
Single Column Ion Chromatography Peak Area Response Linearity



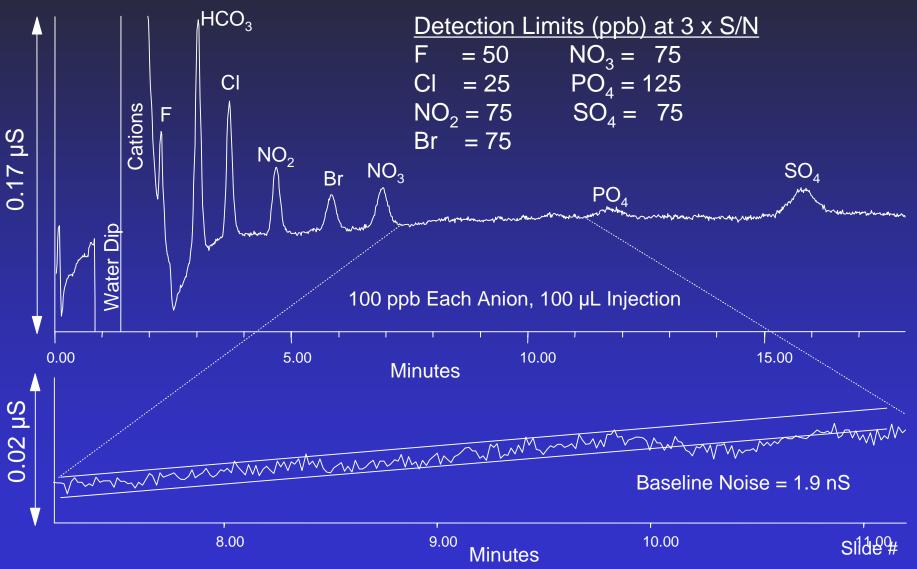
Single Column Ion Chromatography Peak Area Response Linearity



Single Column Ion Chromatography ASTM Linearity



Single Column Anion Detection Limits Using the Alliance IC System



Single Column IC Peak Area Precision

	Analyte	F	CI	NO ₂	Br	NO ₃	PO_4	SO ₄
Concentration	0.5	0.95	1.11	3.44	5.17	0.32	12.98	7.62
	0.7	0.67	1.64	0.78	1.73	0.75	9.29	3.90
	2.0	0.17	0.18	0.56	1.14	0.91	2.91	1.07
	3.0	0.43	0.17	0.20	0.67	0.19	3.49	0.64
	15	0.44	0.05	0.28	0.11	0.16	0.50	0.32
) mdd	20	0.45	0.04	0.05	0.30	0.06	0.52	0.25
d	40		0.05	0.04	0.03	0.08	0.37	0.26
	50		0.13	0.02	0.26	0.03	1.56	0.16

Data as Peak Area %RSD for 7 Replicate Injections of Each Standard

Single Column Ion Chromatography Accuracy Using a Performance Evaluation Standard

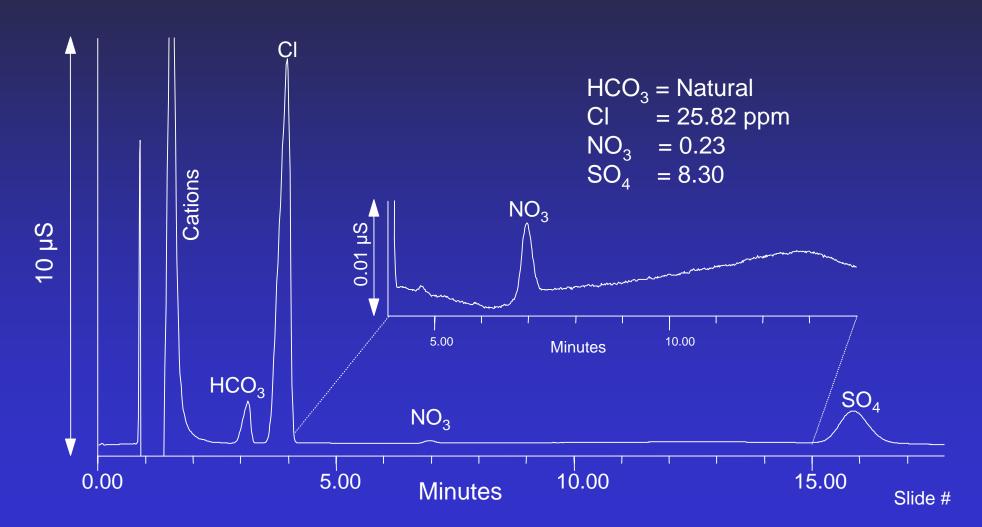
	Analyte	F	CI	NO ₂	ΝОз	PO ₄	SO ₄
Performance Evaluation Standard	True Value in ppm	2.69	43.00	1.77	15.37	6.29	37.20
Official Anion	Measured Mean	2.75	43.30	1.77	15.42	6.38	37.00
Methods Wet Chem & IC	Measured Std Dev	0.26	3.09	0.07	1.15	0.21	2.24
Alliance	Ave IC	2.63 <u>+</u>	43.87 <u>+</u>	1.93 <u>+</u>	15.04 <u>+</u>	6.47 <u>+</u>	37.03 <u>+</u>
IC System	n=3	0.05	0.09	0.01	0.06	0.09	0.12
IC-Pak A HR	IC/Mean	0.956	1.013	1.090	0.975	1.014	1.001
and B/G Eluent	IC/TrueValue	0.978	1.020	1.090	0.979	1.029	0.995

The performance evaluation standards were purchased from APG Laboratories and diluted 1:100 with Type 1 DI Water.

The measured results are the average from numerous laboratories using conventional, EPA approved wet chemistries and IC methods.

An IC/True Value of 1.000 indicates perfect agreement; Note PO4 = 1.014-1.029.

Single Column Ion Chromatography Typical Drinking Water



Single Column Ion Chromatography Recovery of Performance Evaluation Standard from Drinking Water

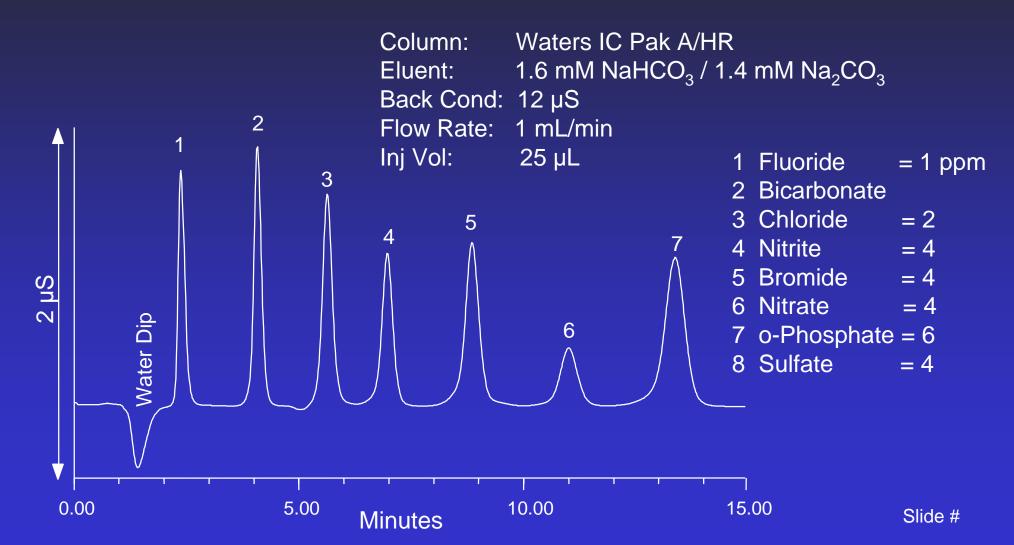
Analyte	F	Cl	NO ₂	NO ₃	PO ₄	SO ₄
Milford	Not	25.82 <u>+</u>	Not	0.23 <u>+</u>	Not	8.30 <u>+</u>
Drinking Water	Detected	0.04	Detected	0.002	Detected	0.02
n=3, as ppm						
%RSD		0.16		0.92		0.27
Performance	2.69	43.00	1.77	15.37	6.29	37.20
Evaluation Std						
MDW + PES	2.46 <u>+</u>	69.64 <u>+</u>	1.82 <u>+</u>	15.52 <u>+</u>	5.35 +	46.46 <u>+</u>
n=3; as ppm	0.04	0.08	0.004	0.02	0.05	0.17
%RSD	1.51%	0.11%	0.21%	0.10%	0.92%	0.37%
% Recovery	91.4%	102.5%	102.8%	99.5%	85.1%	102.8%

The Performance evaluation standard was diluted 1:100 with typical drinking water.

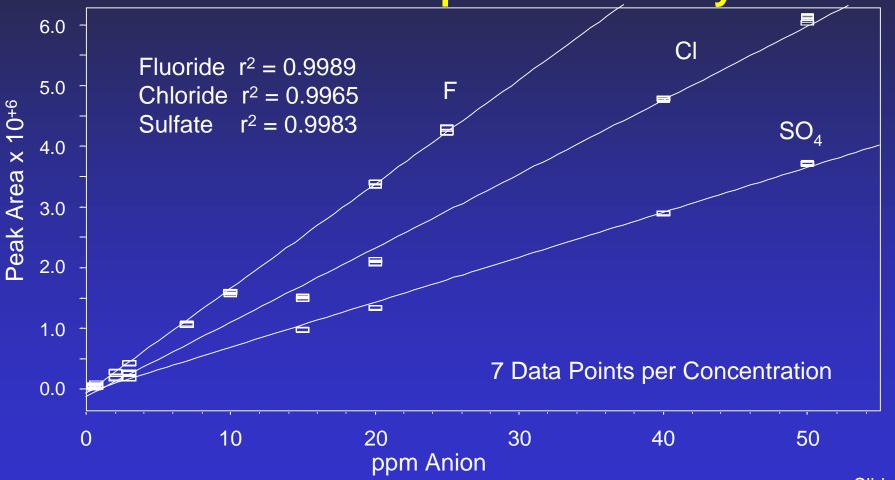
The low recovery for PO4 is attributed to low ppb Mg, Ca, Fe, Mn, and Cu in the drinking water. Not from the stainless steel hardware.

Slide #

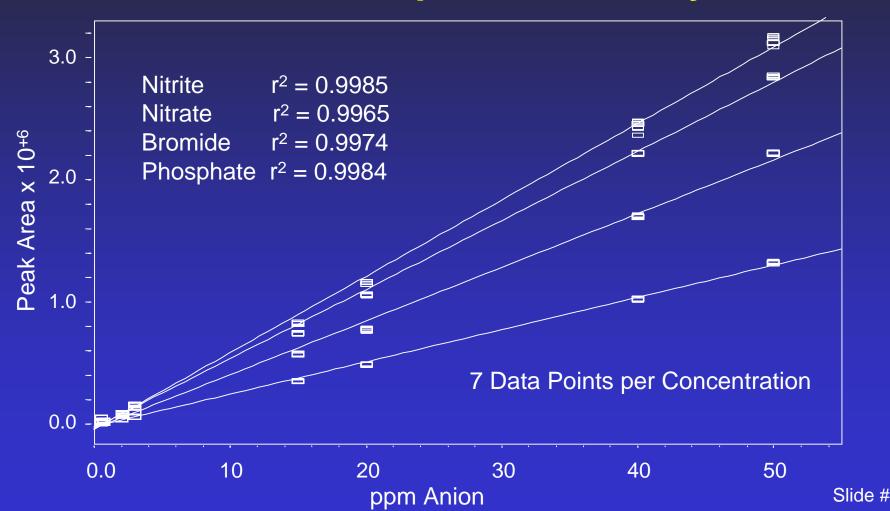
Chemical Suppression Ion Chromatography Using Alltech ERIS 1000HP Autosuppressor



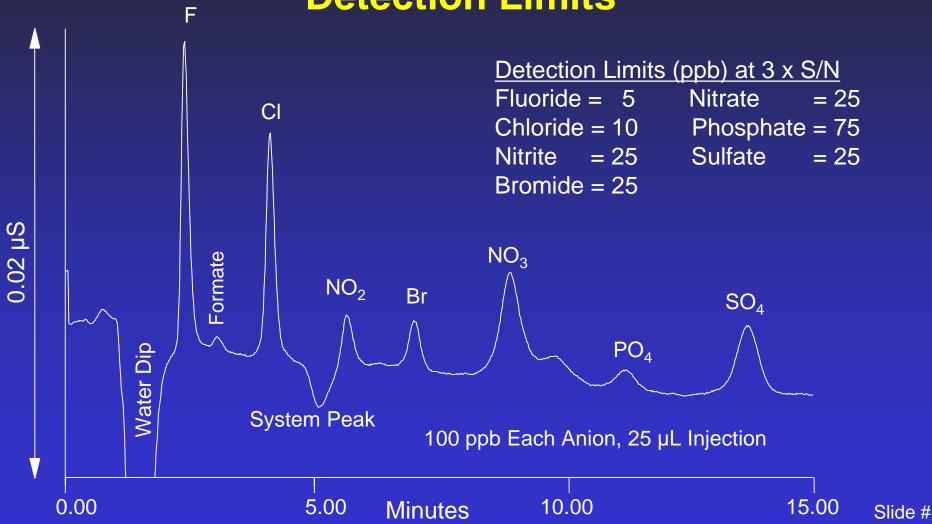
Chemical Suppression Ion Chromatography
Using Alltech ERIS 1000HP Autosuppressor
Peak Area Response Linearity



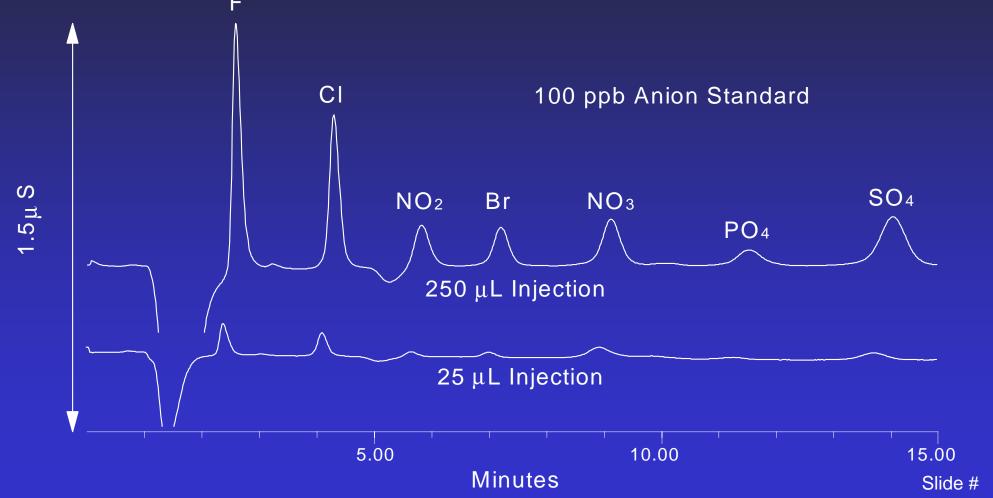
Chemical Suppression Ion Chromatography Using Alltech ERIS 1000HP Autosuppressor Peak Area Response Linearity



Chemical Suppression Ion Chromatography Using Alltech ERIS 1000HP Autosuppressor Detection Limits



Chemical Suppression Ion Chromatography Using Alltech ERIS 1000HP Autosuppressor Large Volume Injection Detection Limits



Chemical Suppression Ion Chromatography Using Alltech ERIS 1000HP Autosuppressor Large Volume Injection Detection Limits

Detection Limits at	25 uL Injection	250 uL Injection
3 times S/N	ppb	ppb
Fluoride	5	<1
Chloride	10	<1
Nitrite	25	5
Bromide	25	5
Nitrate	20	5
Phosphate	75	10
Sulfate	20	5

Chemical Suppression Ion Chromatography Using Alltech ERIS 1000HP Autosuppressor Accuracy Using a Performance Evaluation Standard

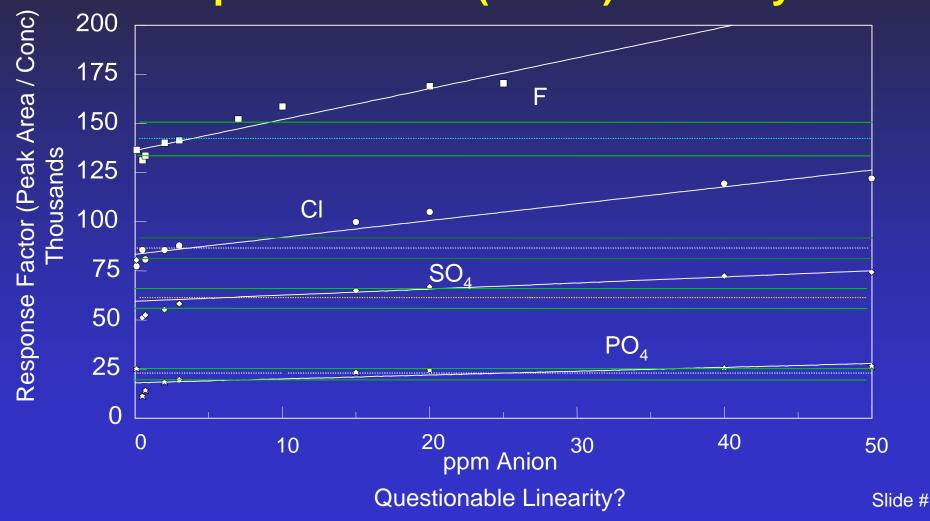
	Analyte	F	Cl	NO_2	NO ₃	PO_4	SO₄
Performance Evaluation Standard	True Value in ppm	3.43	104.46	3.68	16.64	4.57	56.70
Official Anion	Measured Mean	3.41	107.01	3.61	16.90	4.69	59.51
Methods Wet Chem	Measured Std Dev	0.16	6.48	0.43	1.15	0.25	6.94
Alliance	Ave IC	3.21 <u>+</u>	116.54 <u>+</u>	3.53 <u>+</u>	15.43 <u>+</u>	4.32 <u>+</u>	59.32 <u>+</u>
IC System &	n = 3	0.01	0.40	0.03	0.04	0.04	0.22
ERIS 1000HP IC-Pak A HR HCO ₃ /CO ₃ Eluent	IC / Mean	0.941	1.088	0.978	0.913	0.921	0.997
	IC / True Value	0.936	1.116	0.959	0.927	0.945	1.046

The performance evaluation standards were purchased from APG Laboratories and diluted 1:100 with Type 1 DI Water.

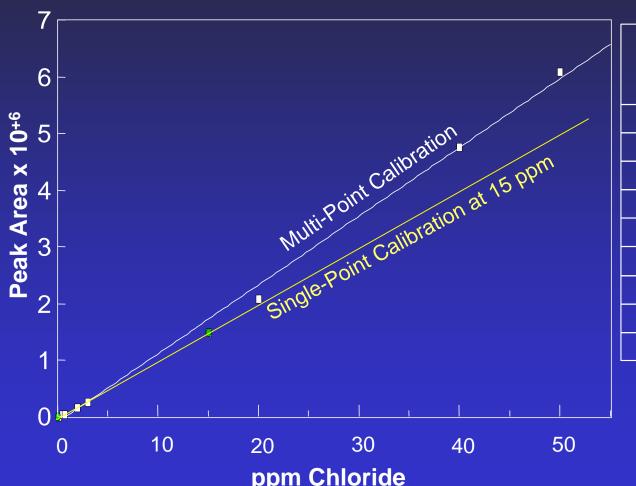
The measured results are the average from numerous laboratories using conventional, EPA approved wet chemistries and IC methods.

An IC/True Value of 1.000 indicates perfect agreement.

Chemical Suppression Ion Chromatography Using Alltech 1000HP Autosuppressor Response Factor (ASTM) Linearity



Chemical Suppression Ion Chromatography Using Alltech ERIS 1000HP Autosuppressor Multi-Point vs Single Point Chloride Calibration



Actual ppm Cl	Single Point Calculation	Error Due to Linearity
0.1	0.077	-23.0%
0.5	0.428	-14.4%
0.7	0.566	-19.1%
2	1.713	-14.4%
3	2.643	-11.9%
15	Single Point	Calibration
20	21.028	5.1%
40	47.843	19.6%
50	61.1	22.2%

Chemical Suppression Ion Chromatography Using Alltech ERIS 1000HP Autosuppressor Multi-Point vs Single Point Calibration

Multi-Point Calibration between 0.1 and 50 ppm Used 15 ppm Anion for Single-Point Calibration; 3 ppm for Fluoride

	Certified	Calculated	Calculated	% Difference	% Difference
	True Value	Value	Value	From	From
Anion	Concentration	Multi-Point	Single Point	True Value	True Value
	in ppm	Calibration	Calibration	Using	Using
				Multi-Point	Single Point
F	3.63	3.21	3.47	-6.4%	-1.2%
Cl	104.46	116.54	140.60	+11.6%	+34.6%
NO ₂	3.68	3.53	3.33	-4.1%	-9.5%
NO ₃	16.64	15.43	17.03	-7.3%	+2.3%
PO ₄	4.57	4.32	4.13	-5.5%	-9.6%
SO ₄	56.7	59.32	48.58	+4.6%	-14.3%

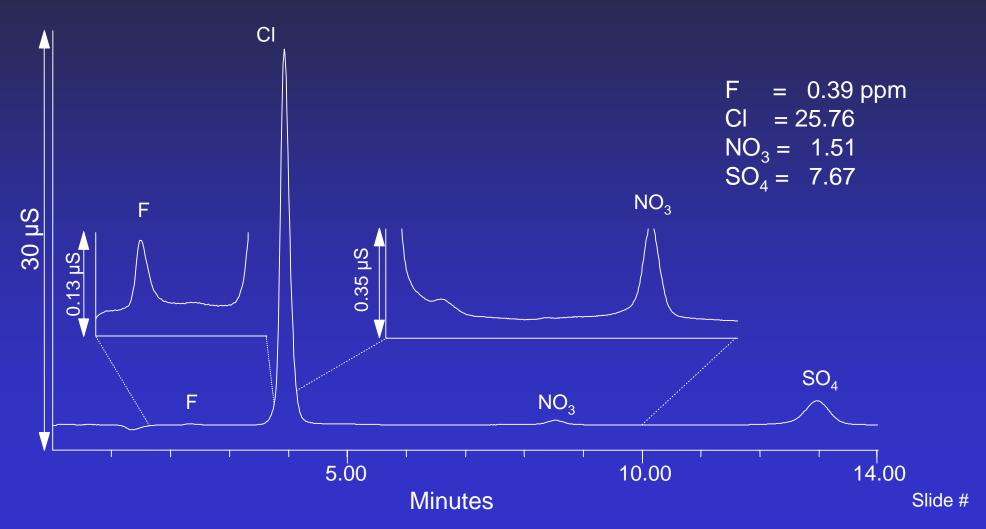
Optimum quantitation is achieved using a multi-point calibration bracketing the expected analyte concentration range, or A single-point at the mid-point of the expected concentration range

Chemical Suppression Ion Chromatography Using Alltech ERIS 1000HP Autosuppressor Peak Area Response Precision

Data as Peak Area %RSD for 7 Replicate Injections at each Concentration

Ana	lyte	F	Cl	NO ₂	Br	NO ₃	PO ₄	SO ₄
	0.5	0.62	3.64	6.82	2.57	1.65	8.93	5.58
tior	0.7	0.71	1.36	4.34	2.39	3.12	3.98	1.28
ntra	2	0.34	3.69	1.95	1.29	1.19	1.58	0.85
Concentration	3	0.54	3.91	1.67	1.46	0.74	1.19	0.50
Co	15	1.36	1.73	0.90	0.84	0.36	0.49	0.34
mdd	20	0.96	1.43	0.80	0.95	0.45	0.64	0.12
	40		0.28	1.64	0.41	0.09	0.48	0.19
	50		0.83	1.05	0.19	0.26	0.46	0.25

Chemical Suppression Ion Chromatography Using Alltech ERIS 1000HP Autosuppressor Typical Drinking Water



Chemical Suppression Ion Chromatography Using Alltech ERIS 1000HP Autosuppressor Recovery of Performance Evaluation Standard from Drinking Water

Analyte	F	CI	NO ₂	NO ₃	PO4	SO ₄
Milford	0.39 <u>+</u>	25.76 <u>+</u>	Not	1.51 <u>+</u>	Not	7.67 <u>+</u>
Drinking Water n=3, as ppm	0.002	0.21	Detected	0.04	Detected	0.01
%RSD	0.40	0.80		2.46		0.16
Performance Evaluation Std	3.43	104.46	3.68	16.64	4.57	56.70
MDW + PES	3.28 <u>+</u>	138.24 <u>+</u>	3.37 <u>+</u>	17.23 <u>+</u>	3.99 <u>+</u>	69.40 <u>+</u>
n=3, as ppm	0.02	0.91	0.02	0.03	0.05	0.27
%RSD	0.49	0.66	0.43	0.163	1.215	0.39
%Recovery	84.3%	107.7%	91.4%	94.4%	87.3%	108.8%

The performance evaluation standard was diluted 1:100 with typical drinking water. Slide #

Ion Chromatography Importance of Method Validation

- ★ Single Column IC provides the best linearity and accuracy, but has a detection limit limitation of 100 ppb.
- ★ Chemical Supression using the Alltech 1000HP Autosuppressor provides the best sensitivity, but has questionable linearity and accuracy limitations.
- ★ The question that needs to be answered,

Do I need sensitivity, or do I need accuracy?

- ★ The choice is based upon the analyte concentration range and the sample matrix.
- ★ Regardless of the answer, the method must be validated in order to have confidence in the results.

What are Oxyhalides?

Oxyhalides are an oxidized form of the common halides Chloride, Bromide, and Iodide General formula XO_y, where y = 2 to 4

Chlorite CIO₂ Chlorate CIO₃ Perchlorate CIO₄ Bromate BrO₃

Chlorination of drinking water
Ozonization of bottled water
Industrial Bleaching and Oxidizing Agents
Explosive Residues

Oxyhalide IC Methods

- EPA 300.1 Approved, ASTM Pending Std Methods (?)
 - Evolved Dionex Chemistry 2 mm AS9-HC for Common Anions & DBP
 - Uses Suppressed Conductivity Detection with Na₂CO₃
 - Surface, Ground, and Finished Drinking Waters
- EPA 302.0
 - Specific for Bromate and Chlorite using Dionex 4 mm AS9-HC
 - Post Column Derivatization and Visible Detection at 450 nm
- Waters Columns and IC System are Considered Equivalent for both Methods

Common Anions and Oxyhalides Single Column Conductivity and Direct UV Detection

Column: Waters IC Pak Anion HC

Eluent: Borate / Gluconate

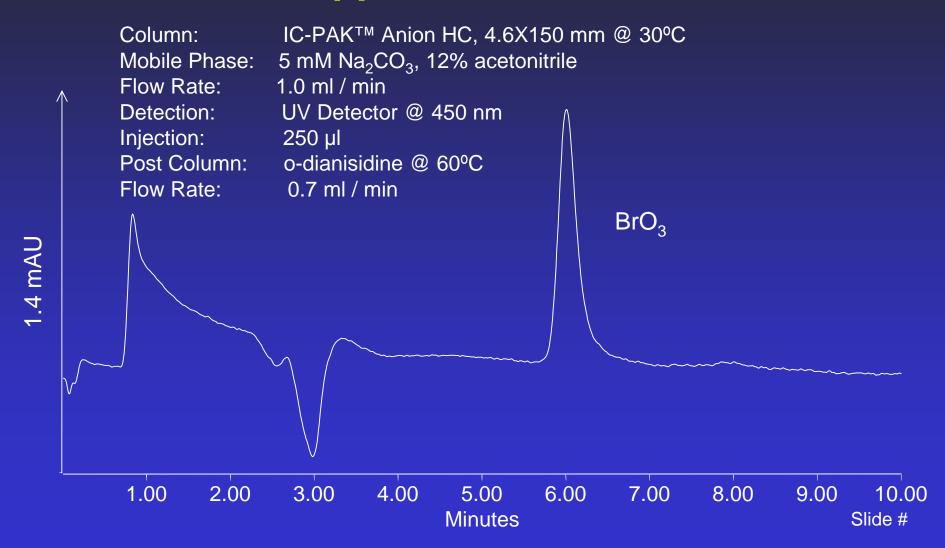
Flow Rate: 2 mL/min

Inj Volume: 100 μL

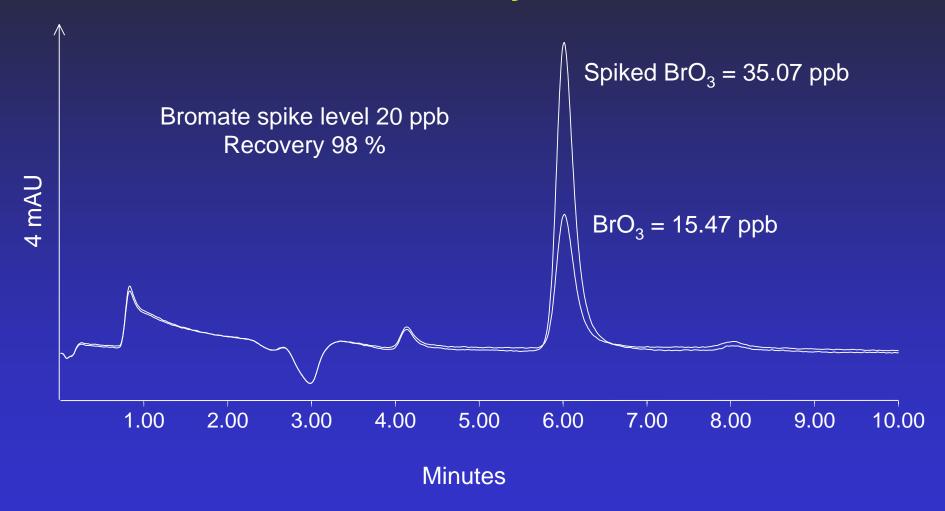
Back Cond: 274 µS

	Detection Lin	nits at 3 x S/N
<u>Analyte</u>	<u>Cond</u>	<u>UV @ 214</u>
F	40	
IO ₃		30
CIO ₂	175	70
BrO_3^-	240	100
CI	40	
NO_2	63	10
Br ¯	150	80
NO_3	125	15
PO_4	450	
SO ₄	185	

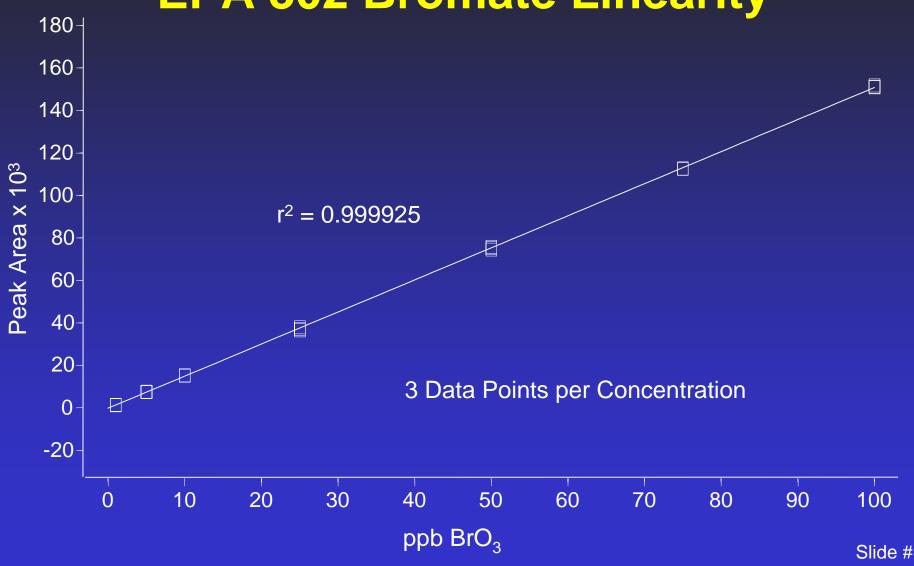
EPA 302.0 Using Waters Alliance IC 10ppb Bromate



Bromate in Bottled Water Recovery







Perchlorate Analysis Suppressed Conductivity Detection

State of California Dept of Health developed (1997) an IC method using Suppressed Conductivity Detection

Uses Dionex AS5 Column 120 mM NaOH / 2 mM p-Cyanophenol Injection Volume of 740 µL

0.7 ppb Detection Limit in Reagent Water4 ppb Quantitation Limit at 5 x S/N

Problem with high ionic strength water;
Coelution with void volume response

No EPA, ASTM, or Stds Methods Approval

Perchlorate Analysis Suppressed Conductivity Detection

Column: Waters IC Pak Anion HR

Eluent: 20 mM NaOH / 12% AcCN

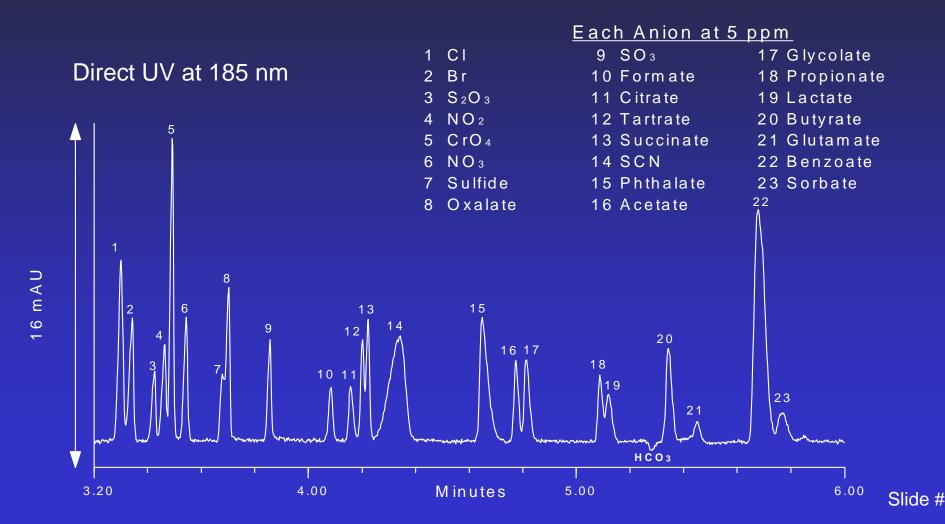
Inj. Volume: 500 μL

Detction: Suppressed Conductivity with

Alltech ERIS 1000HP Autosuppressor

Detection Limit: 4 ppb

Capillary Ion Analysis of Inorganic and Organic Acids Phosphate Electrolyte and Direct UV Detection



Chromate Analysis EPA 218.6, ASTM 5257, and Std Methods 3500 Post Column Derivatization

Uses Dionex AS7 with 250 mM $(NH_4)_2SO_4$ / 100 mM NH_4OH at 1.5 mL/min

Post Column Derivatization and Detction at 530 nm

Ret Time = 3.80 mins Detection Limit = 0.4 ppb with 250 μ L

OR EQUIVALENT

Waters IC Pak Anion HC with 25 mM (NH₄)₂SO₄ / 10 mM NH₄OH at 1.5 mL/min

Post Column Derivatization and Detection at 530 nm

Ret Time = 5.4 mins

Detection Limit = 1.8 ppb with 100 μ L = 0.7 ppb with 250 μ L

Chromate Analysis EPA 218.6 Modified Direct UV Detection

Waters IC Pak Anion HC with 25 mM (NH₄)₂SO₄ / 10 mM NH₄OH at 1.5 mL/min

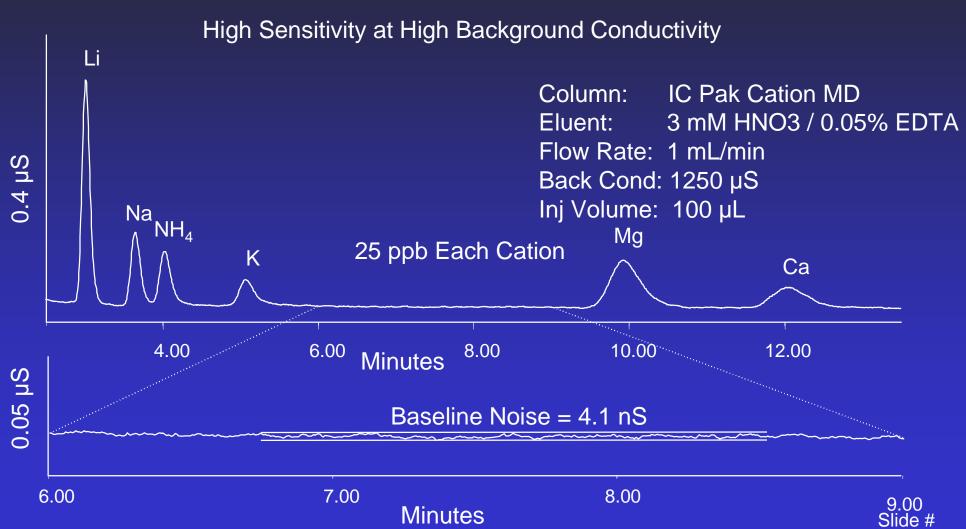
Direct UV Detection at 365 nm

Ret Time = 5.4 mins

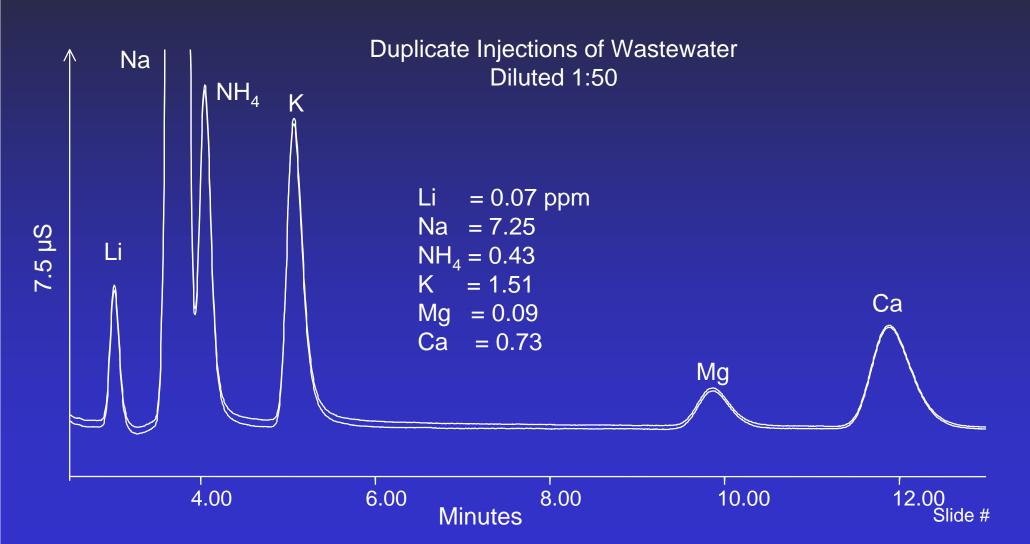
Detection Limit = 4.7 ppb with 100 μ L = 1.9 ppb with 250 μ L

Simpler detection alternative with comparable results Not Approved by EPA, ASTM, or Std Methods

Cation Analysis Single Column Conductivity Detection



Cation Analysis Single Column Conductivity Detection



Common Problems Encountered with IC Analysis

- ★ 80% of all IC performance problems can be Attributed to the Quality of DI Water used to Prepare Eluents, Standards, and Sample
- ★ 18 Megohm DI Water contains ppm levels of TOC
- ★ TOC concentrates on the polymeric column surface with all aqueous eluents
- ★ As TOC elutes off it causes
 - ★ Unstable conductivity and UV baselines
 - Loss of Column Efficiency resulting in broad peaks, and
 - ★ Loss of Column Capacity resulting in decreased retention times
 - Acts as potential ion exchange sites

DI Water Quality

- ★ ASTM D1193 Type I DI Water specifies <100 ppb TOC, and Bacteria <10 colonies / L</p>
- ★ TOC is non conductive and is not detected using resistivity
 - TOC in feed water to DI system
 - Plasticizers leached from polymeric tubing
 - ★ Bacterial Contamination
- Indicator is presence of formate and acetate (organic acids) in the eluent and sample
- Always use freshly drawn DI Water!
- Change DI System Cartridges every 6 months

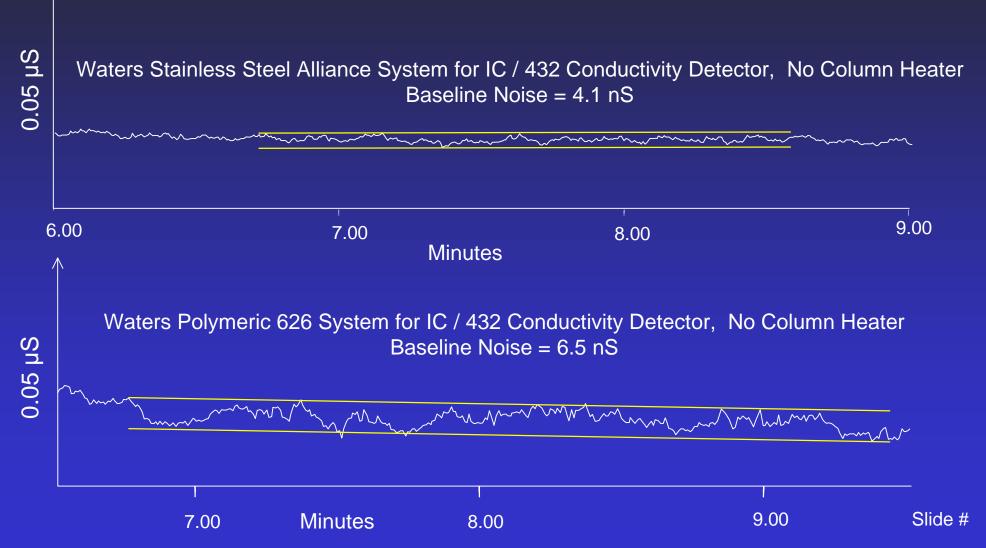
IC Column Fouling

- Absorption of TOC from eluent and samples
- ★ Use Good Quality DI Water
- Remove organics from the sample using Solid Phase Extraction before injection
- Wash column with AcCN periodically to remove TOC from surface
- ★ Wash column with 1% Na₂EDTA & 100 mM HNO₃ to clean ion exchange sites

IC Hardware Considerations

- Polymeric IC or Stainless Steel IC System
- Pump Performance effects baseline noise and RT reproducibility
 - → change pump seals routinely
 - → always <u>degass</u> eluent; He sparge has marginal effect
- Detector Performance effects baseline noise and drift
 - → direct temperature control of the conductivity detector eliminates thermal drift
 - → conductivity noise increases as eluent background conductivity increases

Conductivity Baseline Noise High Sensitivity at High Background



Ion Chromatography Stainless Steel vs Polymeric Systems

- Stainless steel is "inert" to typical single column and chemical suppression eluents (pH 1to13)
 - \rightarrow HNO₃, H₃PO₄, H₂SO₄, MSA
 - → Borate / Gluconate, NaOH, NaHCO₃ / Na₂CO₃, Tetraborate
- Greatest source of polyvalent metal contamination is the sample matrix and eluent impurities; not from SS corrosion
- Polyvalent metals bind to SO₃⁻ sites on suppressor membranes or columns causing distorted peak shape and loss of specific analyte response, such as PO₄ or divalent organic acids