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Introduction

UPLC™ combined with UV and single quadrupole MS detectors provides a powerful tool to differentiate dye components in ballpoint pen ink formulas. Important information about photo-stability of inks is obtainable by analyzing the changing profile of UPLC™ separated dye components.

Chromatographic separation is the most powerful and widely used technique to assess the stability, purity and composition of dyes for product development and competitive product deformation.^{1,2} The separation and analysis of the dyes from their impurities or in product formulations by conventional HPLC is a difficult and time consuming task. The typical HPLC run time is approximately 20 to 30 minutes to resolve dyes with similar chemical structures.¹

This poster describes a one minute analysis of ball point pen ink dye formulas and photo-degradation of written samples using the ACQUITY UPLC™/ UV-PDA/ ZQ™ MS spectrometry system and triarylmethane dyes (**1**–**3**) as standards.

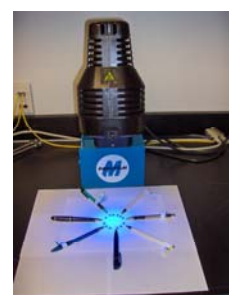
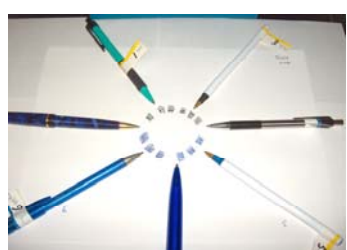
The dye components of written sample extracts and standards were separated in one minute and identified. Ink dye components and photo-stability of different ball point pens were unambiguously differentiated using the ACQUITY UPLC™ system.

Experimental

Sample Preparation:²

Extraction solvent: 60v% in 1.25% acetic acid, 40v% in CH₃CN
Ink extracts: Thirty lines (~1 cm long) were written with ballpoint pens on a 20lb XEROX multipurpose 4200 paper. For the photo-degradation study, the written samples were placed under a UV lamp for 3 to 24 hours. The fresh and photo-degraded written samples were cut and placed in vials with 0.5-1.5 mL of solvent. The vials were gently rotated for one hour until the paper showed no visible signs of writing. The ink extracts were used for UPLC™ analysis.

Photo-degradation setup.



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Instrument and Operation System:

ACQUITY UPLC™/ 2996 ACQUITY PDA/ Waters® ZQ™ 2000/
ACQUITY UPLC™ BEH C₁₈ 50 x 2.1mm/ Empower™

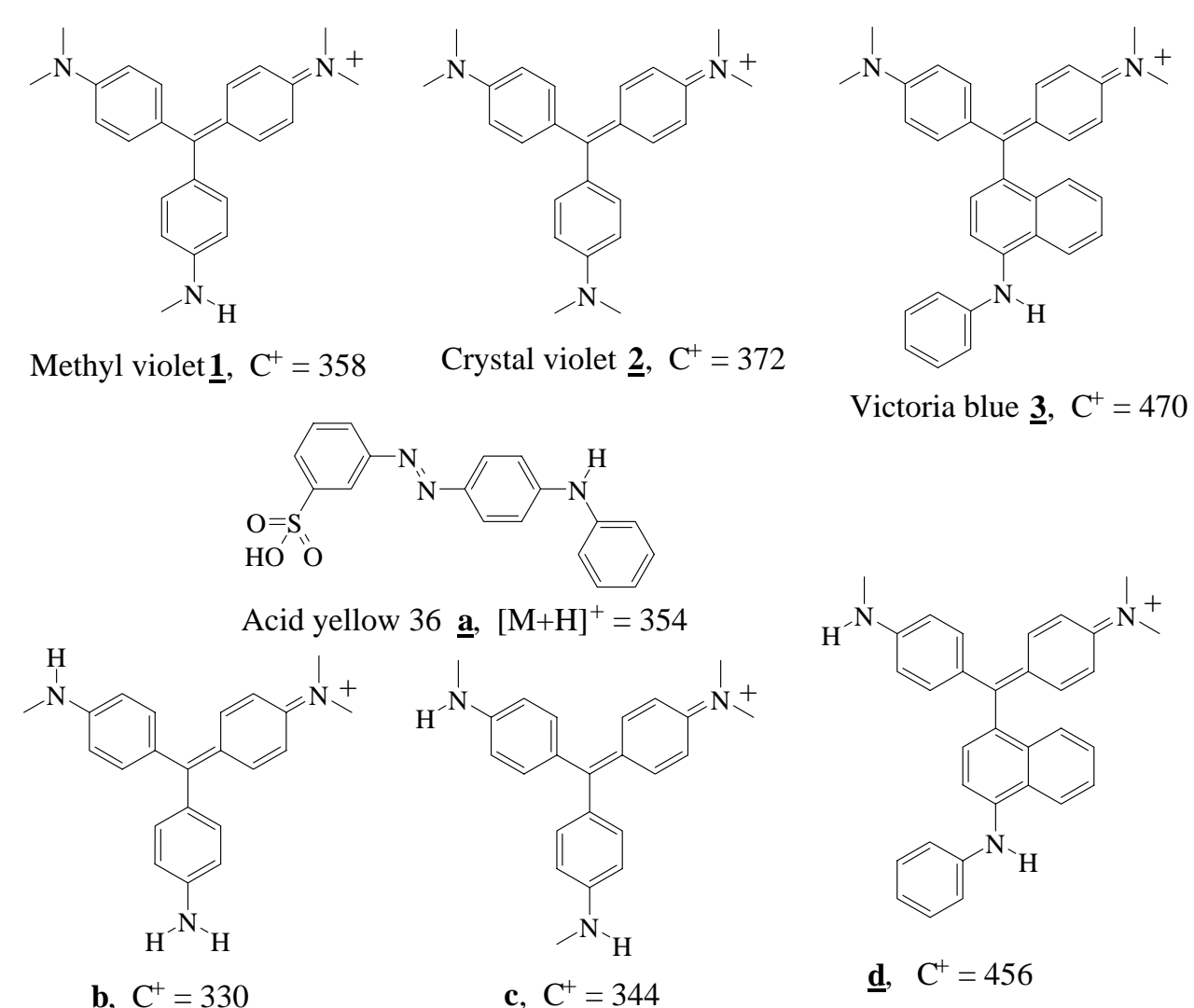
UPLC™ and ACQUITY PDA Conditions:²

Weak Wash : 95:5 Water: CH₃CN (500μL)
Strong Wash: 50:50 Water: CH₃CN (300μL)
Mobile Phase A: 10mM NH₄OAc in 95v% H₂O/5v% CH₃CN
Mobile Phase B: 10mM NH₄OAc in 5v% H₂O/95v% CH₃CN
Gradient Condition: 25%B to 80%B in one minute, curve 5
Flow Rate: 1 mL/min
Injection Volume: 2-5 μL; Column Temperature: 50 °C
PDA: 280-750 nm; PDA Filter Response: 0.1

Single Quad ZQ™ Mass Spectrometer (MS) Conditions:

ES capillary (kV): 3.2; Cone (V): 40
Extractor (V): 2; RF Lens (V): 0.5
Source Temp (°C): 140; Desolvation Temp (°C): 450
Cone Gas flow (L/Hr): 50; Desolvation Gas (L/Hr): 800
LM Resolution: 15; HM resolution: 15
Ion Energy: 0.3; Multiplier: 500
Scan Range: 150 to 500 Da; Scan time: 0.1 sec
Inter-scan delay: 0.05 sec; Probe: ES+

Chemical Structures



UPLC™ Analysis of Black and Blue Pens

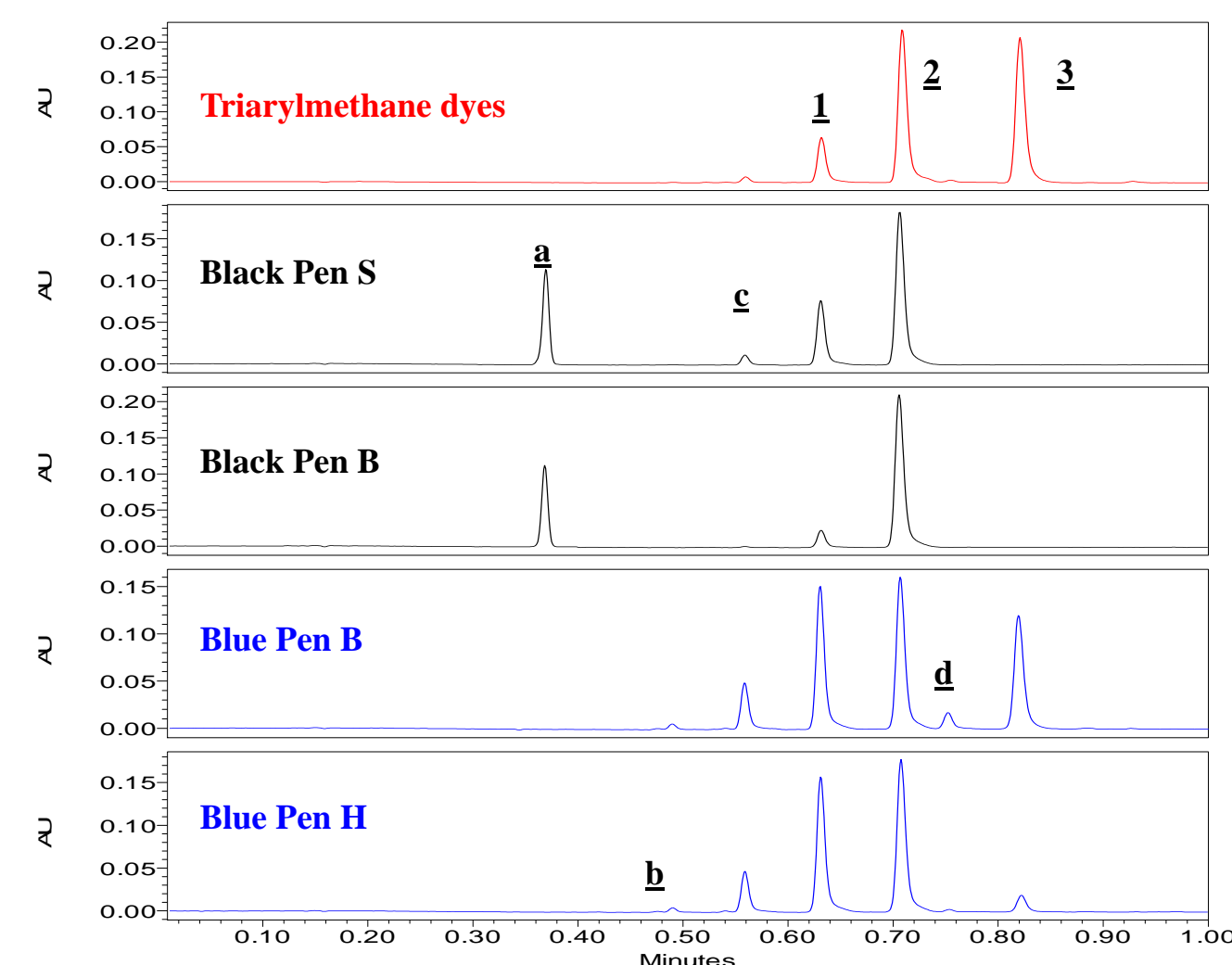


Figure 1a. Chromatograms of freshly written sample extracts. Black pen (0 min, 415nm; 0.4 min 570nm), Blue pen (at 570nm).

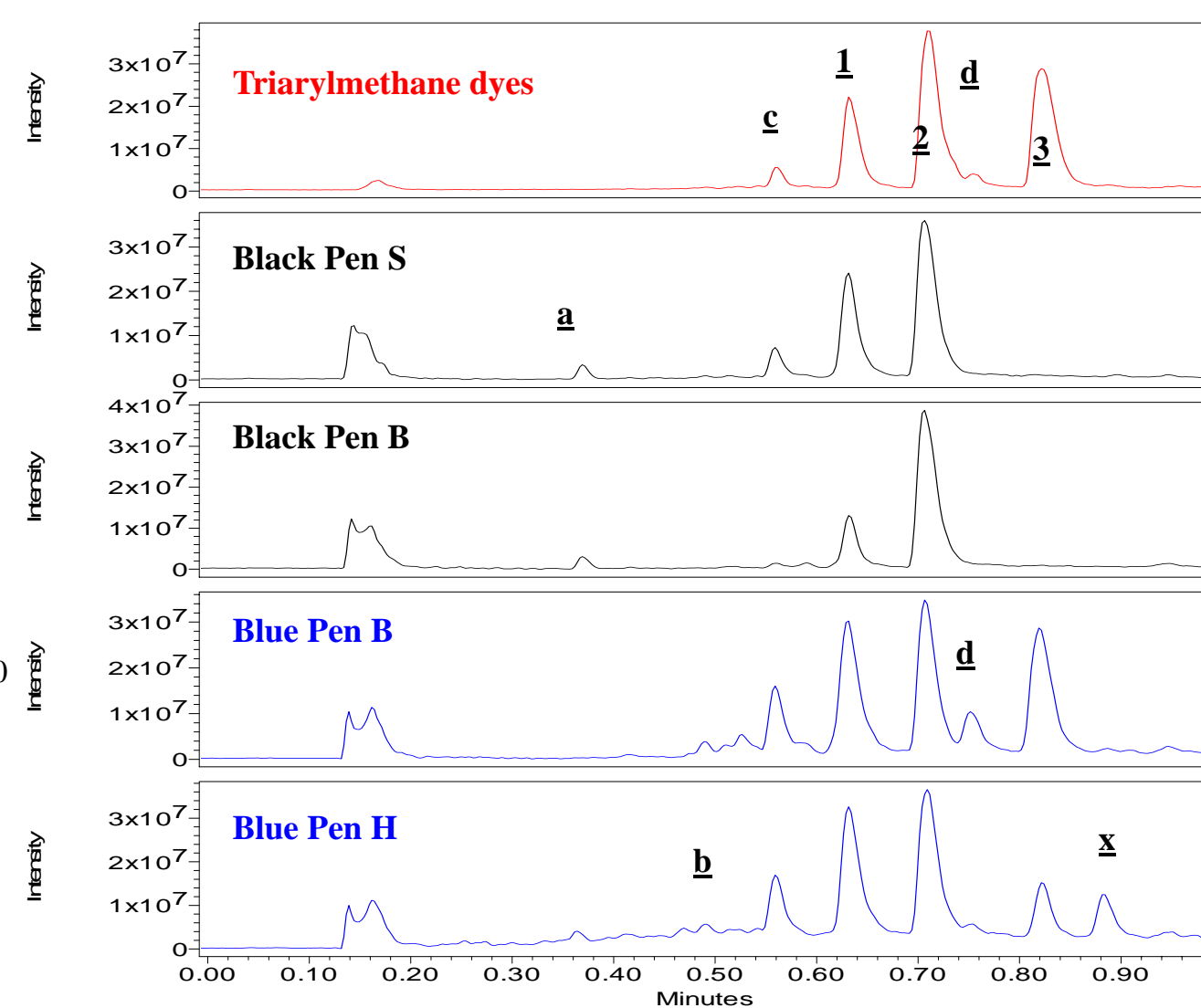


Figure 1b. TIC chromatograms of freshly written sample extracts. (ZQ™ MS was configured in-line after PDA for peak tracking and identification: Retention time of TIC was offset - 0.011 minutes to match UV chromatograms.)

UPLC™ Analysis of Photo-Degraded Written Samples

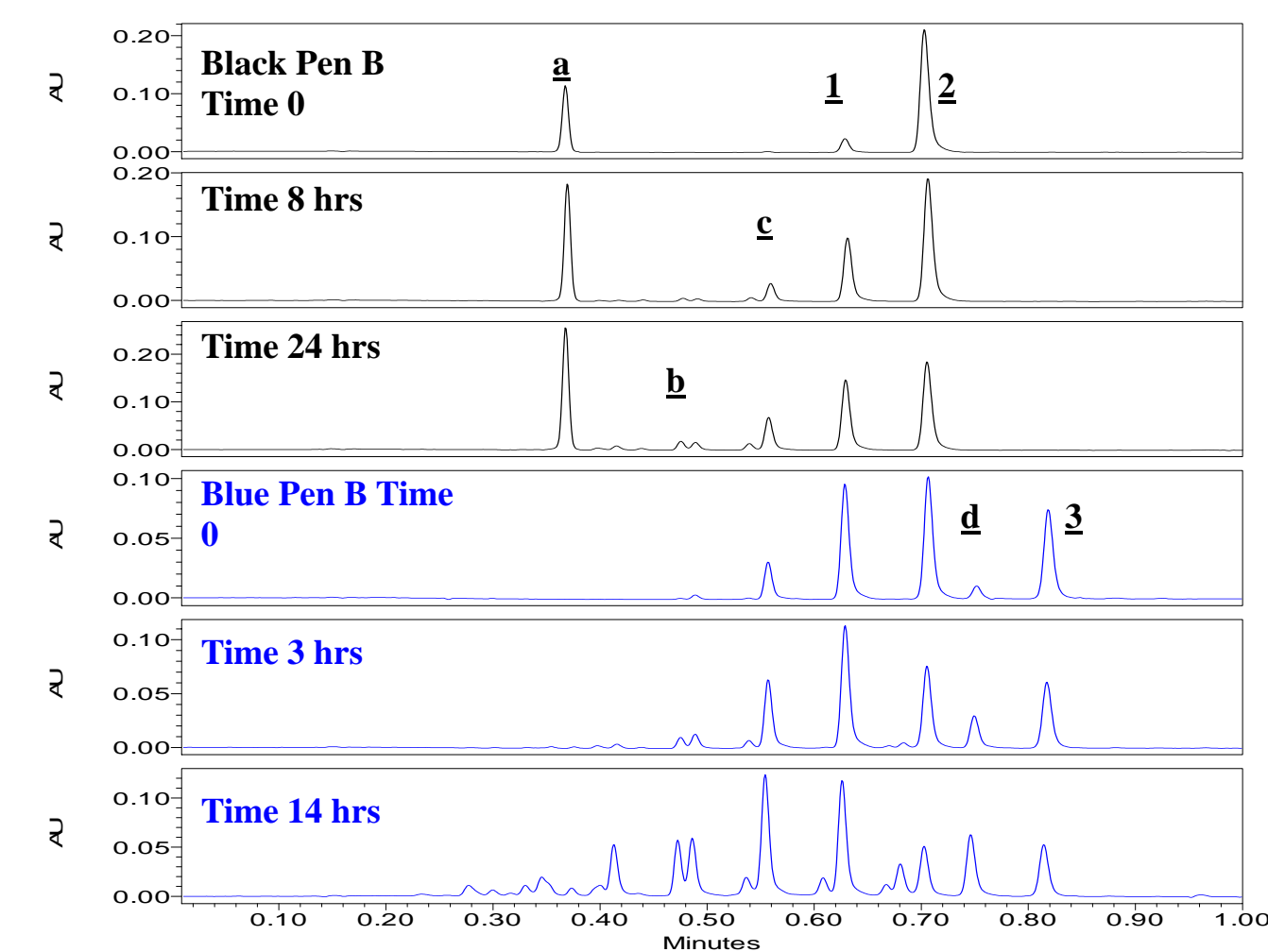


Figure 2a. Chromatograms of photo-degraded written sample extracts. UV lamp exposure time: Black pen B samples (0, 8, 24 hours), Blue pen B samples (0, 3, 14 hours).

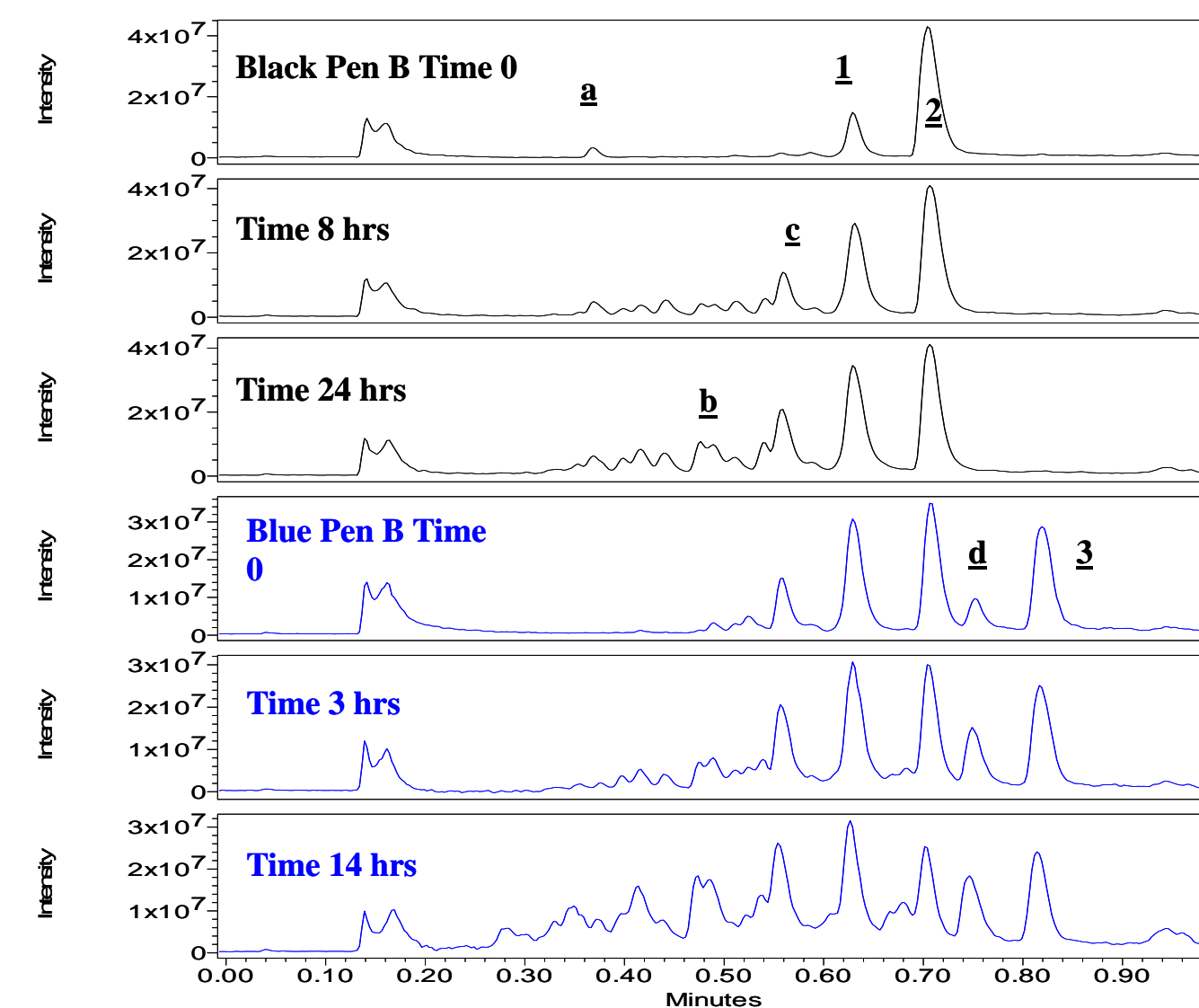


Figure 2b. TIC chromatograms of photo-degraded written sample extracts: UV lamp exposure time: Black pen B samples (0, 8, 24 hours), Blue pen B samples (0, 3, 14 hours).

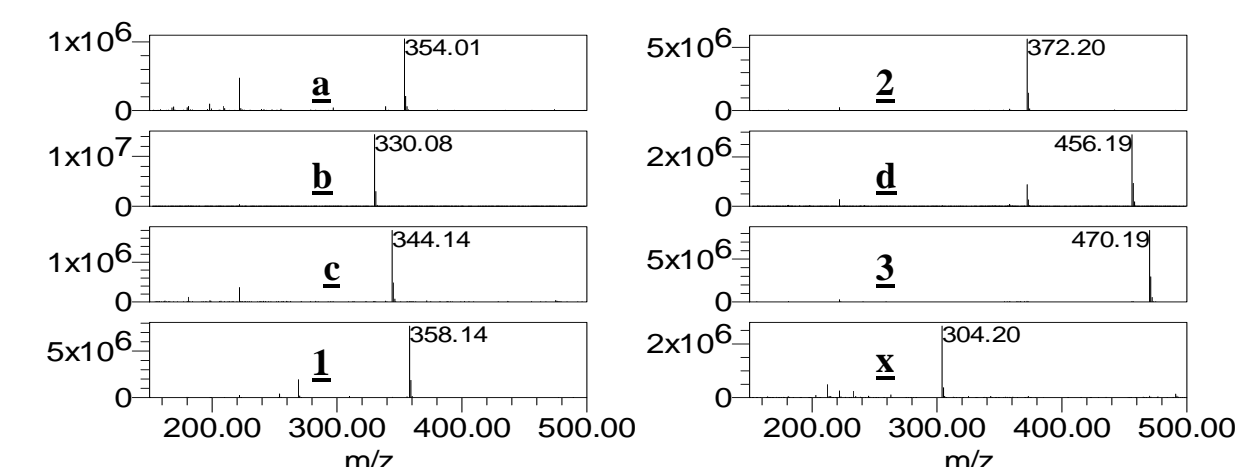


Figure 3. Extracted mass spectra from TIC chromatograms. Retention time: 0.375 (**a**), 0.485 (**b**), 0.560 (**c**), 0.632 (**1**), 0.707 (**2**), 0.755 (**d**), 0.820 (**3**), 0.885 (**x**).

Conclusions

• ACQUITY UPLC™ combined with UV and ZQ™ MS detectors can provide a rapid, easy-to-use and powerful tool to differentiate structurally similar dye components used in ballpoint pen inks.

• Important information about photo-stability of inks and the contribution of individual dye components to that stability can be obtained by analyzing the UPLC™ chromatograms over time.

• Potential applications of UPLC™ are competitive deformation, forensic analysis, new product development, quality control ink dye raw materials and final ink product.

• Black pens S and B have common ink dye components: two match methyl violet (**1**) and crystal violet (**2**); the other two match **a** and **c** with m/z 354 and 344.

• Blue pens B and H have six dye components: three match methyl violet (**1**), crystal violet (**2**) and victoria blue (**3**); the other three match **b**, **c** and **d** with m/z 330, 344, and 456. Component **x** with m/z 304 is unique to the ink formulation from Pen H.

• The black written sample is more stable than the blue written sample under conditions of these experiments.

• UPLC™ analysis results confirm some photo-degradation products and pathways of triarylmethane dyes:³ (**2**) ⇒ (**1**) ⇒ (**c**) ⇒ (**b**) ⇒; (**3**) ⇒ (**d**) ⇒

Reference

1. J. A. Zlotnick, et al., *J. Chromatogr.*, B **733**, 265-272, **1999**.
2. P. J. Lee, A. J. Di Gioia, *ACQUITY UPLC™ Separation of Triarylmethane Ink Dyes (part 1)*, Waters Corporation, Application Note 720001262EN, **2005**.
3. R. Hofer, *J Forensic Sci*, Sept. Sept. **2004**, Vol. 49, No. 6, JFS2004056.